Technology Innovation Forum for Agricultural Nurturing

An Engineering Students’ competition for Agricultural solutions

RULE BOOK

(Rev 6.0, 25 Jun 2021)
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A. Part A: ADMINISTRATIVE REGULATIONS

A.1 General information
The Rules for SAEINDIA-OFFHIGHWAY BOARD- TIFAN (Technology Innovation for Agricultural Nurturing) 2022 events conducted in India are comprised of the TIFAN Official Rule 2022, hereinafter referred to as can be downloaded from the participants from the SAEINDIA TIFAN website http://saeindia.org/tifan/.

A.2 Functions and roles
A.2.1 Organizing Authority:
The SAEINDIA OFFHIGHWAY BOARD (SAE-OHB) that organizes the TIFAN event and all the personnel acting on its behalf.

A.2.2 Team:
The group of individual students with a team name and one Machine that team has developed and that has been accepted for entry to the TIFAN competition.

A.2.3 Participant:
Student member of the participating team.

A.2.4 Team Captain:
A Participant from the team that has been appointed on the event registration document as single focal point for his/her team towards the Organizing Authority.

A.2.5 Technical Head:
The person appointed by the Organizing Authority, who is responsible to manage and sanction all static as well as field Technical activities of TIFAN competition.

A.2.6 Field Marshall:
A person appointed by the Organizing Authority to act on their behalf, to ensure on field safety and observe on-field rule compliance.

A.2.7 Convener:
A person appointed by the Organizing Authority, who is responsible to ensure the conduct of the TIFAN competition.

A.2.8 Organizing Committee:
A team comprising the members comprised of members, from various supporting agencies, organizations institutions etc. and acting as honorary working board for planning, execution and supporting this TIFAN event

A.2.9 Steering Committee:
An advisory committee usually made up of high-level stakeholders and/or experts from various supporting agencies, organizations institutions etc. who provide guidance and direction on key issues such as policy and objectives, budgetary control, marketing strategy, resource allocation, and decisions involving large expenditures.
A.3 Overview of Competition

A.3.1 Competition Objective:
The SAEI-OHF TIFAN competition, challenges teams of undergraduate engineering students to conceive, design, fabricate, develop, and compete with self-propelled farm machinery, in an event with field demonstration. This engineering event gives teams the maximum design flexibility and the freedom to express their creativity and imaginations, however there are very few restrictions on the overall Machine design as explained in this rule book.

A.3.2 TIFAN 2022 Theme:
The TIFAN 2022 competition is designed to evolve around the theme of challenges in Onion harvesting and thereby the theme chosen for this year is “Self-Propelled Onion Harvester”. Teams are expected to conceive, design, and develop and demonstrate a working level prototype of farm machine at the specified venue with the laid down criteria and requirements laid down in this rule book. The very design objectives of this competition are as below

i. The teams are to assume that they work for a design firm that is designing, fabricating, testing, and demonstrating a prototype self-propelled onion harvester for a new and emerging market.

ii. The Machine should have good performance in terms of productivity, coverage, fuel economy, damage to crop, cleanliness of crop, operator comfort, handling, and operating speeds, braking and safe to the operator as well as bystander. It should be sufficiently durable to successfully complete all the events described in the TIFAN competition rules.

iii. Once the Machine has been completed and tested, your design firm will attempt to “sell” the design to a fictitious “company” that is considering the production of a self-propelled onion harvester.

iv. Each design will be judged and evaluated against other competing designs to determine the best overall harvester.

v. Good Engineering Practices: Machines entered to TIFAN competitions are expected to be designed and fabricated in accordance with good engineering practices by the engineering students and without professional help.

vi. Team which is participating more than a year and qualified for final event will be called as Old team

vii. All Old teams participating in TIFAN2022, must incorporate at least one feature which enables to enhance the machine’s utility, resulting to assist in promoting farm mechanization in Onion Farming and cultivation practices

viii. This add on utility is not be limited only to post onion harvesting but also could be attributed towards other onion cultivation phases such as pre-harvesting (e.g., land preparation), crop care and management (e.g., fertilizer applicating) and even post harvesting. (e.g., onion collection, drying, topping, grading etc.)

ix. Teams are also encouraged to explore addition of features, enabling the machine’s utility for usage in other crops (e.g., Potato, garlic, etc.)
x. Team may also upgrade the machine to be used as prime mover enhancing the “kW/ha” farm power, which is one of the missions of TIFAN competition. (e.g., Pump set for onion field or for irrigation purpose)

A.3.3 Open Registration:
TIFAN Competition have open registration policies and accept registrations by student teams representing universities duty recognized by UGC/AICTE/ICAR which have a SAEINDIA Collegiate Chapter/club.

A.3.4 Official announcement and competition information
Teams are required to read the articles posted on the SAE India homepage (www.saeindia.org) published by TIFAN Organizing Committee. Teams must also be familiar with all official announcements concerning the competitions and rule interpretations released by the TIFAN Organizing Committee.

A.3.5 Official language:
The official language of the TIFAN competition is English. Document submissions, presentations and discussions in English are acceptable at all parts of the competitions.

A.4 TIFAN Competition and Organizing Authority

A.4.1 Rules Authority & Validity
The rules for the competition are issued under the authority of TIFAN Organizing Committee and are valid for the calendar year of the competition. Ambiguities or questions concerning the meaning or intent of these rules will be resolved by the TIFAN Organizing Committee and the organizing committee decisions will be final in such cases.

A.4.2 Rule’s compliance
By entering the TIFAN competition, the team, members of the team as individuals, faculty advisors and the University agree to comply with and be bound by, these rules and all rule interpretations or procedures issued or announced by SAEINDIA, the TIFAN Organizing committee and the other organizing bodies.

The Organizing Authority reserve the right to rescind machine approval upon further or more detailed checks. The Organizing Authority must be notified of any modifications to the machine after inspection. Non-compliance with the rulebook will lead to Machine disqualification.

A.4.3 Understanding the Rules
Teams are responsible for reading and understanding the rules in their entirety for the competition in which they are participating. The section and paragraph headings in these rules are provided to facilitate reading: they do not fully explain all the paragraph contents.

Types of competition format and respective evaluation rules
Due to uncertainty in current pandemic situation below competition format for TIFAN2022 are planned. Team are being informed to be prepared for all the three type of evaluations, as below

- Physical format-Competition at MPKV Rahuri, all evaluations in physical presence (Similar to past event pre-Covid)
- Digital Format -All evaluations done virtually (Similar to TIFAN 2020)
- Physital (Physical+ Digital) Format-Majority of Evaluations virtually and physical validation at respective campus by jury visiting physically at campus

TIFAN2022 will begin with the launch of Physital format. Any subsequent changes due to various UGC, Government guidelines will be communicated through our communication channels.
A.4.4 Loopholes
It is virtually impossible for a set of rules to be so comprehensive that it covers all possible questions about the machine’s design parameters or the conduct of the competition. Please keep in mind that safety remains paramount during TIFAN competition, so any perceived loopholes should be resolved in the direction of increased safety/ concept of the competition. All teams should comply and adhere to all government rules and regulations applicable.

A.4.5 Participating in the competition
Registered teams, team members as individuals, faculty advisors and other representatives of a registered university/institute who are present on-site at a competition are “participating in the competition” from the time they arrive at the event site until they depart the site at the end of the competition or earlier by withdrawing.

A.4.6 Violations on Intent
The violations of the intent of a rule will be considered a violation of the rule itself. Questions about the intent or meaning of a rule may be addressed to TIFAN Organizing Committee or Technical Inspectors.

A.4.7 Right to Impound
SAEINDIA and TIFAN Organizing Committee reserves the right to impound any onsite registered machines at any time during a competition for inspection and examination by the Organizing Authority, officials, and technical Inspectors.

A.4.8 General Authority
SAEINDIA and TIFAN organizing committee reserve the right to revise the schedule of any competition and/or interpret or modify the competition rules at any time and in any manner that is, in their sole judgement, required for the efficient operation of the TIFAN event.

A.4.9 Restriction on machine use
Teams are cautioned that the machine designed in compliance with the TIFAN rules are intended for competition operation only at the official TIFAN competition and students are refrained to operate such prototype at competition site only. TIFAN organizing committee will not be responsible for any inappropriate usage of this machine.

A.5 Individual Participation requirements
A.5.1 Eligibility Limits
Eligibility is limited to undergraduate students to ensure that this is an engineering design competition. Team members must be enrolled as degree seeking undergraduate in the college or university of the team with which they are participating. Team members who have already graduated prior to the competition are NOT eligible to participate.

ID card For Student: Valid College ID card is required as a proof to ensure that Participant is an engineering student at a university/college.

Members, for participation, mix of male and female team members are welcomed. A team will all female members is also encouraged to participate.

TEAM MAIL ID: Each team is required to have their unique mail ID for communication with TIFAN. The mail id shall be created in the following format only
TIFAN22teamname@gmail.com
Any query or communication other than this email id will not be entertained.
Note: Any communication done by personal email ID of any team member or faculty advisor will not be entertained once team has been registered.

Every team must have a representative preferably team captain or vice-captain while communicating with TIFAN organizing committee, to prevent any kind of miss communication. Team representative should communicate through registered team Email ID only.

A.5.2 Society Membership
Team members must be members of SAE or SAE affiliate society. Proof of membership, such as membership card, is required at the competition. Note: Students can join SAEINDIA online at: http://www.saeindia.org

A.5.3 Age
Team members must be at least eighteen (18) years of age at the time of competition.

A.5.4 Driver's License
Team members who will operate a competition machine/vehicle at any time during a competition must hold a valid and appropriate government issued driver's license (expected type is LMV or tractor). This will be required onsite for proof.

Driver Restriction: Driver must be from the same participating team. Any professional driver from outside is not allowed to ride the machine during the competition.

A.5.5 Liability Waiver
All on-site participants, including students, faculty, and volunteers, are required to sign a liability waiver upon registering on-site during the time of registration for the event.

Indemnity form: Every team including faculty advisors must fill indemnity in the format sent and submit the same at the registration counter before entering the event site.

A.5.6 Insurance
Individual medical and accident insurance coverage is the sole responsibility of the participant.

A.5.7 Individual Registration Requirement
All participating team members and faculty advisors must register themselves at the competition site along with appropriate ID proof, SAE membership Card and Letter from College in college letter Head.

A.5.8 Team Composition
Total number of members in team need to be minimum 15 and maximum 25. It is advised to have a good mix of final year students with earlier year students as well.

Each team to have at least one non-student member from farming background or farmer and consider his inputs while design and development of the competition machine. This member should be different than the assigned faculty advisor for the team. Appropriate evidence of inputs and interactions of this member must be clearly reflected. There will be an assessment of regional agronomy knowledge/farm machinery know-how and cultivation practices during the presentation events for each team. Physical presence is optional for this member, no mandatory SAE membership required for this member.

NOTE: Teams are advised to take proper care while forming the team and refrain from further modification later. Any change in team composition i.e., addition of new members or deletion of old members is NOT ALLOWED after registration. Any exceptional cases like death, natural calamity etc. could be dealt with separately. For such cases a letter of declaration shall be provided from the Institution Head / Principal on institution letter head. Backing-out or withdrawal of any member from the team, due to any reason other than exceptional ones mentioned above, is NOT allowed and entire team will be responsible for consequences, if any, arises due to this.
If you are not an SAE member, go to www.sae.org and select the “Join SAE/Membership Renewal” link under “Quick links”, and then select the “Join SAE” link in the top right column. Students will need to select the “Student Membership” link and then follow the series of questions that are asked. Faculty members who wish to become SAE members should choose the “Professional Membership” link. Please note all student participants must be SAE members to participate in the events; this is not mandatory for faculty advisors.

Team name: The meaningful and inspirational team name is required to distinguish the team in the competition.

Team logo: An attractive team logo (not downloaded from the internet) is required from Participating team. Teams are required to use their team logo in Reports, on their vehicle and Videos.

A.6 Faculty Advisor

A.6.1 Faculty Advisor Status
Each team is expected to have a Faculty Advisor appointed by the institute/college. The faculty advisor is expected to accompany the team to the competition and will be considered by competition officials to be the official institute/college representative.

A.6.2 Responsibilities
Faculty Advisors are expected to advise their teams on general engineering and engineering project management theory.

A.6.3 Limitations
Faculty advisors should neither design any part of the machine nor should directly participate in the development of any documentation or presentation. Faculty Advisors should not neither fabricate nor should assemble any components nor should assist in the preparation, maintenance, testing or operation of the machine.

Faculty Advisors are not allowed to participate during technical inspection, design evaluation, cost, marketing, and sales presentations. The team captain or other designated members of the team must do all the presenting although faculty advisors may silently observe.

In brief—Faculty Advisors should not design, build, or repair any part of the machine.

A.7 Eligibility machine prototype

A.7.1 Student Developed machine
Machines entered TIFAN competitions must be conceived, designed, fabricated, and maintained by the student team members without direct involvement from professional engineers, automotive engineers, machinists, or related professionals. Proof of manufacturing location will be essentially required to be furnished by the teams on-site upon being so asked for by the TIFAN organizing committee.

The machine used for multiple year:
Universities/Colleges/Industries may enter the same vehicle for multiple years but must document substantial improvements and/or upgrades to the vehicle as used in The previous year’s competition, provided they fulfill the requirements of the TIFAN theme of that year. There should be specific mention about following aspects on improvement with respect to earlier machine in competition.

i. Productivity
ii. Innovation
iii. Performance
iv. Cost of Operation
Any team who is participating repeatedly under the same theme, if unable to present their uniqueness in the newer design will attract penalty in the evaluation by judges. Team can always choose to design new machine form, in case they wish to participate, without using the same machine architecture of previous events.

There is no direct entry in the field events for the previous year participating and the team will have to pass through all the evaluation stages as that of for other teams.

A.7.2 Information Resource

The student team may use any literature or knowledge related to onion harvester design and information from professionals or from academics as long as the information is given as a discussion of alternatives with their pros and cons. due citation for the source is to be provided wherever such information is used or referred.

A.7.3 Professional Assistance

Professionals may not make design decisions or drawings and the Faculty Advisor may be required to sign a statement of compliance with this restriction.

Each team need to give an undertaking signed by the Head of Department (HoD) mentioning the manufacturing done in-house using workshop facilities. Also, teams need to submit a list of facilities / equipment in operating condition with the college facilities which will be used to fabricate & assemble the machine as per design presented in Virtual TIFAN event.

During the actual manufacturing and fabrication process, the video clips that cover students working in college facility need to be taken and written in a CD, to be furnished anytime throughout the course of project. The clip is required to cover each of the manufacturing processes carried out in college.

It is the intent of the TIFAN competition to provide direct hands-on experience to the students. Therefore, students should perform all fabrication tasks. The Fabrication should be done on-campus using in-house facilities of college / university.

All work done outside the Campus need to be informed to the TIFAN organizing Committee and prior approval acquired for the same. Appropriate documentation with consent and approval from Faculty and HOD, to maintain for using facilities outside of campus.

Machines, which have been professionally fabricated, may be penalized up to 400 points or even disqualified from the competition. The decision of the TIFAN organizing committee in this regard will be final. The registration fee would NOT be refunded in any case.

Machines fabricated from previously published designs are ineligible to compete. Machines which have been professionally fabricated may be disqualified from the competition and may will not be allowed in the competition if a team does not have access to machine Shop facilities, they can use support of professional fabrication shop with declaration by faculty advisor.

Any outsourcing must be reflected in cost reporting, with supporting receipts or invoices from your outsourced vendor.

A.8 Registration

A.8.1 General information

Registration for TIFAN competitions held in 2022 must be completed by submitting the on-line google registration form or appropriate method as communicated to teams mentioning all the details correctly. Online registration must be done by either (a) team captain who need to be an SAEINDIA member or (b) the official faculty advisor.
Note: It typically may take at least 5 working days between the time you complete an on-line SAEINDIA membership application, and our system recognizes you as eligible to register your team.

After sending the online registration form along with the payment details a copy of the registration form attested by Head of Department or Principal of the respective University/College must be mailed to tifan@saeindia.org within 5 working days after submitting the google form.

Note: If there is need of change in Team Captain/Faculty Advisor/Team member, team need to send an application with the details and signature of Previous Team captain /Faculty Advisor and current Team Leader/Faculty Advisor through Team Mail Id. Changing of such team structure is allowed maximum till Virtual Tifan event only, any change after that is not permissible. There could be drop possible but additional members are not allowed to the team.

A.8.2 Entries per college/University
Registration for TIFAN competition allows a more than one machine per college / institute location, provided each team fulfills all requirements of this rule book. All team members from team should have valid SAE membership throughout TIFAN event dates till completion.

A.8.3 Registration limits
TIFAN 2022 competition, the registration limit will be posted on the http://saeindia.org/tifan/. The registration will close as soon as the registration limit is reached. We strongly advise teams to register as soon as registration opens. (First come First Serve Basis). There are no exceptions to this registration policy.

A.8.4 Registration Dates
Teams must register for TIFAN competition between following dates:

- Last day for registration is 20th July 2021
- Last day for registration with late fees is 31st July 2021

A.8.5 Registration Fees
Registration fees must be paid by each participating team by the deadlines Registration fees are not refundable and may not be transferred to a subsequent year’s competition. Any change will be notified and will be declared on official web site.

For the TIFAN2022, the registration fees are to be paid in phased manner as below

<table>
<thead>
<tr>
<th>Format  --&gt;</th>
<th>PLAN A at MPKV Rahuri in Physical form</th>
<th>PLAN B Competition in Digital format (Virtual)</th>
<th>PLAN C Physical Format (Digital+ at campus)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Qualifying Round</td>
<td>₹ 7000+GST</td>
<td>₹ 7000+GST</td>
<td>₹ 7000+GST</td>
</tr>
<tr>
<td>Final Round</td>
<td>₹ 5000+GST</td>
<td>Not Applicable</td>
<td>₹ 5000+GST</td>
</tr>
<tr>
<td>Late registration fee</td>
<td></td>
<td></td>
<td>₹ 1000</td>
</tr>
</tbody>
</table>

**Mode of Payment:**
Mode of transfer: Online transfer, Direct Bank Deposit or Demand Draft (DD) (DD shall be drawn in favor of TIFAN SAEINDIA, Payable at Chennai)
Registration Fees confirmation:
Registration fees will be confirmed within 48 hrs. Of payment. If the payment day is followed by a Bank Holiday, then confirmation will be done before the end of the day.

Registration fee deadline and refund:
Registration fees must be paid to the SAEINDIA by/before the deadlines. Registration fees are not refundable and will not be transferred to a subsequent year’s competition.

A.8.6 Withdrawals
Registered teams, unable to attend the competition are requested to officially withdraw by notifying to the Organizing Committee at least one Month before the virtual event. All communication in these regards needs to be sent to tifan@saeindia.org

A.8.7 On-site Reporting
All team members and faculty advisors must complete the on-site reporting procedures after they arrive at the competition site. All the site reporting credentials and/or other identification issued by the Organizing Authority properly worn before the machine prototype can be unloaded or worked upon in any manner.

A.8.8 Machine prototype Shipping
Machine prototype shipments by commercial carrier must comply with the local laws and regulations of location from which, and to which, the machine is being Sent. Teams are advised to consult with their transporter to make sure their shipment fully complies with all relevant documentation and shipping requirements.

Shipments must be sent with the participating team name listed as the receiving party. Neither the TIFAN organizing Committee, nor the competition sites can be listed as the receiving party for your machine. Your team should be available to receive and unloading/loading of the machine

A.9 Rule book related Questions
A.9.1 General
By submitting a question to TIFAN, you and your team agree that both your question and the Committee’s answer can be reproduced and distributed by TIFAN, in both complete and edited versions, in any medium or format anywhere in the world.

A.9.2 Question Types
TIFAN Organizing Committee will answer questions that are not already answered in the rules or FAQs or that require new or novel rule interpretations. The committee will not respond to questions that are already answered in the rules. For example, if a rule specifies a minimum dimension for a part the committee will not answer questions asking if a smaller dimension can be used.
A.9.3  Question Format
All rules’ questions must include (1) the full name and email address of the student submitting the question, (2) the name of the university/college, no abbreviations, (3) Clear and crisp short description of the question. The attachment, if any along with the question must not exceed 2MB size.

A.9.4  Question Submission
The teams can send their technical queries and doubts to the official Email ID tifan@saeindia.org for the clarification on any rule.

A.9.5  Question Documentation
Teams submitting questions are required to bring copies of the questions and answers with them to technical inspection.

A.9.6  Response Time
Please allow a minimum of two (2) weeks for a response. Organizing Committee will respond as quickly as possible, however responses to questions presenting new issues, or of unusual complexity, may take more than two weeks.

A.9.7  Event Related Questions
Questions pertaining to the operation and schedules of TIFAN competition should be emailed to tifan@saeindia.org.

A.10  Protest
It is recognized that thousands of hours of work have gone into building a machine and that teams are entitled to all the points they can earn. We also recognize that there can be differences in the interpretation of rules, the application of penalties and the understanding of procedures. The TIFAN Organizing committee and SAEINDIA staff will make every effort to fully review all questions and resolve problems and discrepancies quickly and equitably.

A.10.1  Preliminary Review - Required
If a team has a question about scoring, judging, policies or any official action it must be brought to the Organizing Authority’s attention for an informal preliminary review before a protest can be filed.

A.10.2  Cause for Protest
A team may protest any rule interpretation, score, or official action (unless specifically excluded from protest) which they feel has caused some actual, non-trivial, harm to their team, or has had a substantive effect on their score. Teams may not protest rule interpretations or actions that have not caused them any substantive damage.

A.10.3  Protest Format and Forfeit
All protests must be filed in writing and presented to the Organizing Authority by the team captain. In order to have a protest considered, a team must post a twenty-five (25) point protest bond which will be forfeited if their protest is rejected. The Organizing Authority, judges or volunteers will not review any video footage as part of the protest.

A.10.4  Protest Period
Protests concerning any aspect of the competition must be filed within half an hour (30 minutes) of the end of the event to which the protest relates.

A.10.5  Decision
The decision of the competition protest committee / Organizing Authority regarding any protest is final.
A.10.6 Penalties
Non-compliance with the competition rules will result in a formal warning, invalidation of the best overall attempt or disqualification of the Team, depending on the severity of the breach. The Organizing Authority will exclude, disqualify, or otherwise penalize any Participant who, in the judgement of the Technical Head, has gained an unfair advantage as a result of any breach of the Official Rules, hindrance of other Participants, departure from the normal course, or any act or omission capable of misrepresenting performance.

A.11 Driving Knowledge Test
A.11.1 Only the registered Driver and the Reserve Driver will be authorized to drive the Machine prototype.
A.11.2 Drivers may be questioned about their knowledge of the driving rules during inspection. The TIFAN Organizing Committee reserve the right to deny field access to Drivers with insufficient knowledge of the Rules.
A.11.3 Driving on-field
In the interest of safety, it is important that Drivers learn and apply smooth and predictable driving techniques, e.g., thinking well ahead, avoiding sudden directional changes, and being fully aware of other Machines around them.
A.11.4 It is mandatory for the driver to attend “Briefing” before any event during the competition. It is expected all team should not drive the competition machine on public road, any violation of found of this rule will make the team eligible to disqualify the team from the competition. It will be sole responsibility of the Team for any issue arising out of violation of traffic rules or driving in public road and TIFAN organizing Committee doesn’t have any responsibility for such issues.
B. PART B: TECHNICAL REQUIREMENTS AND REGULATIONS

B.1 Qualifying Round

The SAEINDIA TIFAN Qualifying Round a filtration criterion, through which all the registered teams are scrutinized for their knowledge and capability to participate successfully in the field/main event. This round acts as a pre-qualifier to participation in the main event TIFAN 2022. Depending upon guidelines and competent approvals, the Organizing Committee will decide the main event (Final Round) to be conducted and will be communicated in due course of time.

The various objectives of the Qualifying Round TIFAN 2022 Event are as follows:

1. To acquaint the teams completely with the objectives of the formation of SAEINDIA TIFAN competition and its multi-fold objectives.
2. The teams are required to familiarize themselves with the rule book and technical guidelines and limits for the design of the machine for main event TIFAN 2022.
3. To conceive and design the complete layout of the farm machine for TIFAN 2022 in CAD tool. The machine design should be complete in all respects to the extent of being considered ready-to-manufacturing.
4. Timeline for Qualifying round will be communicated in due course of time.
5. The Qualifying Round for TIFAN2022 will be conducted through Digital platforms only.
6. There is no requirement for any team mates to be together. Digital platforms such as Microsoft Teams, Google meet, WebEx, etc. will be utilized to conduct this competition. The exact details of the same will be communicated. Student teams are encouraged to get acquainted with these tools to have smooth execution of Qualifying Round.

The design presented during the event shall be considered as final and the team shall be considered to proceed towards fabrication activity using the same design. If any teams have made some changes to the final machine, depending upon the quantum of changes teams may be penalized in terms of score. If the fabricated machine does not resemble the correlation with the virtual round design presentation, team need to prepare a design deviation report and justify the reasons. Following are the suggested but not exhaustive item to be present for the virtual event. Each team need to follow the guidelines on no of slides, font size, ppt template etc.

- Overall technical machine specifications
- Machine frame/Chassis design
- Design of Digging system
- Design of Separating system
- Design of Windowing system (unloading of digged onion)
- Design of Power transmission systems
- Predicted Machine Cost and Weight analysis
- Project Management plan
- Risk assessment and action plan to mitigate it (DFMEA)
- Design Validation plan
- Team Composition- Allocation of roles and responsibilities to each team member
- Plan on manufacturing of the prototype (in-house /outsource)
- Machine utility enhancement for additional farm operations/crops/prime mover
Based on the performance in the Qualifying Round, the teams would be selected for participation in the main event. The selection would be purely based on merit and evaluation by the panel of judges.

- Note: The Qualifying Round is a pre-qualifier, thus, no scores or awards would be issued to any of the teams, only list of qualifying teams will be published on SAE INDIA website or TIFAN face book page.

**Written Test (part of Qualifying Round)**

An objective based written test based upon the Off Highway engg/farm machinery design may be conducted, if deemed to be necessary. The details of the same shall be communicated in due course.

**Reporting to Qualifying Round**

The date, venue, team slots etc. will be communicated to all registered teams, Teams are required to report for the online evaluation before time to avoid inconveniences. Only 5 team members are permitted for the online meeting. Teams should follow the guidelines issued for the Online evaluation from time to time.

All your presentation will be available with the coordinators of Online evaluation for presenting during event.

*TIFAN OC RESERVES THE RIGHT TO CONFISCATE ANY ELECTRONIC DEVICE WHICH CAN BREACH THE CONFIDENTIALITY OF THE VIRTUAL TIFAN Event. TEAMS FOUND GUILTY FOR ANY MISCONDUCT WILL BE DISQUALIFIED FROM THE EVENT.*

**B.2 Basic Design considerations**

The general design consideration for the theme of onion harvester, could employ the following machine operation principles. This information is just to aid team in determine their scope, however each team is free to make and choose their own design of system if the ultimate objectives of the TIFAN competition are met.

**B.2.1 Machine sub-systems**

The machine should be as simple in construction as feasible and easy to operate. In general, the machine for the given theme can comprise of the following major systems to consider, however teams can come up with other mechanisms as well to accomplish the given objective of TIFAN competition.

1. **Digging/soil loosening system**

The main function of this system is to loosen the soil and dig out the onion bulb from the soil without damaging the onion. It also conveys the soil layer with onion towards the separating system. Digging system consists of breaking the compact surface of earth to a certain depth and to loosen the soil mass, so as to enable the roots of the crops to penetrate and spread into the soil.

Following are the suggested design considerations involved in this system however this list is not exhaustive, every team has its freedom to design and use any system that performs the intended function.
• Proper selection of cutting blade shape and geometry
• Selection of appropriate blade material
• Selection of proper blade rake angle
• Throat Clearance calculation
• Draft calculations for the given soil
• Provision of depth change to adjust draft variation requirements
• Drawbar pull required for the machine
• Choosing optimum machine travel speed to take best use of machine power and efficiency of systems

II. Cleaning and feeding/conveying system

The main function of conveyor is to convey the onions from digging system to windowing system with separation of onion from soil and other foreign objects. Conveyor unit is used. The system should be such designed that it picks the onion leaves at predetermined height and then passes to the other end of conveying unit.

Following are the suggested design considerations involved in this system however this list is not exhaustive, every team has its freedom to design and use any system that performs the intended function.

• Convey of maximum no of onions dug out, with no or minimum damage.
• Proper separation of onions from soil and thus ensuring cleaning from soil.
• Channelize the digged and cleaned onions towards windrowing system.
• Choose appropriate type of conveyer belt like slat type belt, flat belt, metal rod with chains etc.
• Proper angle of the system to enable material movement
• Speed of conveyor and liner speed of travel of material
• Mass flow rate of onion + soil (if any)
• Power consumption for conveying unit
• Diameter and spacing of rods

III. Collecting and Crop unloading system

Onion bulbs with leaves must be dropped only from the rear side at the center of the machine, on the ground which will be later collected on the crates for further evaluation by the field team. Team should make attempt to avoid any damage to onion bulb. The leaves to be left along with the onion bulb and no d-trashing (leave cutting) is required.

B.3 General Design Requirements

B.3.1 Machine Configuration

I. The farm machine must be of 4-wheel type and need to have at least 2 drive wheels as specified in this rule book. Machines proposals of 2 and 3-wheeler designs are not acceptable for TIFAN 2022 theme.

II. Any machine which is merely modified using a readymade power tiller from market with just addition of 2 extra wheels to make it 4-wheeler configuration for participating in competition will not be accepted, if appropriate design of steering system and related subsystems is not done available. Such machines will be disqualified from competition during static evaluation itself and no claim will be entertained for such deviations.
III. The machine must use only the designated prime mover (Diesel Engine) specified in this rule book. Usage of any other engine will liable team to disqualify from competition. This rule is intended to have one single basis of power for comparing all competition machines.

IV. The machine can be designed to carry one person to operate it in field or it can be of walk behind type operated by one person.

V. Self-Propelled Onion Harvester Machine Dimensions

1. Overall Width: 1200-1500 mm.
2. Track(tread) width: 1000-1200 mm
3. Overall Length*: 2800 mm max.

*Overall length is considered including implement if it is mounted on three point attached to the main chassis of machine. No trailed or semi trailed machines which are not utilizing power from engine are allowed as attachment. Attachments which are powered by PTO driven by engine are acceptable.

4. Overall Height: 2000 mm max. without structure for operator canopy
   2500 mm max. with structure for operator canopy

5. Ground clearance*: 250 Min, Recommended 300 mm
   * Lower most point of machine, irrespective of any system. Digging system parts should be in upper most condition while measuring ground clearance

6. Machine kerb weight*: < 550 kg
   * Kerb Weight: The total mass of a onion harvester with all standard attachments and auxiliaries, and necessary operating consumables such as engine oil, transmission oil, fuel filled full fuel tank, without any operator or cargo loaded with harvesting material.

VI. Field layout: The field layout for the 2022 competition will be as follows. (All dimensions are in mm)

The Field Layout for competition will be as follows, however there could be some changes possible based upon the agro climatic conditions. Team need to use this layout as reference information for designing the best possible configuration
B.3.2 Prime Mover (Diesel Engine)

a. Teams which have already participated in previous editions of TIFAN and have purchased with KOEL CC418 diesel engine can continue to use the same engine for TIFAN2022, without any tampering to the fuel injection equipment settings.

I. The brief specifications are given below. Each team is required to purchase the specified engine only as prime mover. Alteration in engine is not permitted for any participating teams.

   a. Make/Model: Kirloskar Oil Engines Ltd. (KOEL)/ CC418
   b. Type: Single Cylinder, Diesel, 418CC, Vertical,
   c. Rating: 8 hp@3000 rpm
   d. Max Torque: 19N.m@2000 rpm
   e. High Idle: 3300 rpm
   f. Dry weight: 44 kg
   g. Size: 470x310x490 cm
   h. Fuel tank capacity: 3.5L
   i. Starting method: Rope Start
   j. Decompression lever

II. Each engine will come following scope of supply

   a. Base Engine with wire start aid
   b. Air Cleaner
   c. Exhaust muffler
   d. Integrated Fuel tank (3.5 Lit)

III. The engine performance curves for TIFAN competition purpose only are as below

![Torque and Power Graph](image)

IV. The standard engine will be offered with a spline shaft available for power take off. The details of the spline shaft are as below. Team can choose to attach pulley or sprocket having internal splines to transfer power

![Spline Shaft Diagram](image)
• Spline shaft outer diameter \( (d_2) = \Phi 25 -0.11/-0.03 \) mm
• Spline The inner diameter \( (d_1)= \Phi 20.5 -0.43/0 \) mm
• Spline thickness\( (b_1)= 5 -0.18/0 \) mm
• Length of shaft= 36 mm.

b. Considering the current pandemic situation and challenges regarding the procurements, the Organizing team is exploring the possibility to allow teams for alternate engine source. This will be communicated in the due course of time.

c. In the event of this option is opened to teams for TIFAN2022, the following additional requirements to choose the prime mover, will be applicable.

I. The engine must be a piston engine using a four-stroke heat cycle
II. Hybrid powertrains, e.g., battery charged electric motors, are not allowed.
III. Any variable speed diesel engine having maximum power of 8 HP, irrespective of the rated speed
IV. It is mandatory for each team to provide the Rated speed, high idle, rated power, Compression ratio and Bore x stroke dimensions
V. The maximum displacement of engine should not exceed 600 CC
VI. Engine chosen by team should not have any of its fuel injection equipment tampered and all the seals to be intact
VII. The engine identification plate must remain intact on the engine and should not be tampered
VIII. Air cooled or water cooled both options are permitted to be used. In case of water-cooled engines there should not be any coolant leakage from hoses, cooling package etc.
IX. Any leakages found on coolant will make team liable for disqualifying in participation of events
X. All necessary guarding for rotating components like fan, belt is mandatory in case of use by teams
XI. An invoice of the same shall be produced mentioning the specification of the engine
XII. TIFAN team may conduct random inspection of your chosen engine and may perform checks and test if it deemed to be necessary
d. Below are the common rules for all teams using irrespective of any brand and make

I. All the activities related to the purchase and shipping of engines to be handled by respective teams
II. Only Original Equipment replacement parts may be used.
III. No cleaning or removing of material from intake or exhaust ports is permitted.
IV. Camshaft, crankshaft, connecting rod and flywheel must not be altered or modified.
V. Fuel System: No modifications/Alteration are permitted to fuel system components such as fuel line, injector, fuel pump etc. Any team attempting this alteration will be disqualified from competition.
VI. Flywheel Rotation: No flywheel rotation to advance or retard timing is permissible.
VII. Alteration of idling speed in engine is not permitted.
VIII. Air Cleaner: The air intake may be relocated as per the design need, but appropriate OEM recommended parts must be used to relocate the air filter for minimum impact on the performance of engine. The air hose may be shortened or extended with same quality material, in such a manner that hose does not collapse at maximum suction of engine. Methods to prevent hose collapsing (spring) can be used as appropriate. No other type of hose will be
allowed. A team may also add additional pre-filters to the top of the air intake. These parts must be included on the cost report.

IX. Muffler Relocation: If the Machine design requires an exhaust system re-configuration to keep it from impinging on part of the Machine, the re-routing must be done using tubing having appropriate tube to avoid backpressure. Any remote mounted exhaust system must use the original muffler and must be securely mounted so that it does not vibrate loose during the competition.

X. Muffler Support: Supports for the exhaust pipe and muffler are required. Supports must be attached exclusively to the engine.

XI. Exhaust Pipe: Exhaust pipe may not protrude inside of the exhaust port, so as to alter port configuration. Any exhaust pipe length is allowed; however, pipe length may not be adjustable, and location of exhaust pipe should be such that it is not directing on the face of the operator and bystander near the machine during completion. Any location more than 45° wrt ground is not recommended, no extra holes or tubes are allowed in the exhaust pipe. Protection from touching to hot tubes is must to be provided.

XII. Exhaust System Durability required: The exhaust pipe and muffler must be completely intact and operational throughout the competition. Any Machine found to have a loose or leaking exhaust system will be removed from competition until the issue can be corrected. The complete exhaust system shall be located such that its extremities lie at least 100 mm within the perimeter of the Machine. In no case the exhaust coming out of the engine should be pointed out towards the face of the operator.

XIII. No Starter motor installation is permitted teams need to use wire start method only as a measure of safety during competition.

XIV. Alternator: The engine may be fitted with alternator to generate electrical energy. It is must to have alternator driven from engine only. However, team need to inform the rating of the alternator and get confirmation from TIFAN technical team before installing the same on machine.

XV. Fuel tanks- OEM supplied fuel tanks either metallic or non-metallic material can be used. Recommended fuel tanks of 10-12Liter capacity are preferable.

XVI. There should not be any structural load imposed on fuel tank and sound engg practice shall be followed for its mounting on the machine. Use of vibration mount is recommended in case of mounting in high vibration area of machine.

XVII. The fuel Tank cap must have a provision for venting and there must an aid for emptying / Draining the fuel tank if needed.

XVIII. Any additional power boost devices for vehicle propulsion, rotating functional components of onion harvesters like conveyor, digger, or windowing shaker are not permitted.

XIX. If the electrical aids are used for powering functional components like conveyor, depth control, windrowing shaking etc., then such components should keep functioning even after removal of batteries from the system. I.e., the same shall obtain electrical power from engine driven alternators only.

XX. Engine Governor: in case of KOEL engine is equipped with a governor with setting of 3300 rpm. Random inspection of the governor may be conducted at any time for any engine make. Any attempt to defeat the engine governor to increase the engine speed grounds for immediate disqualification.
XXI. The governor operation must remain free of obstructions at all times. Governor area must be shielded from debris. Any changes made will have to be reviewed by technicians.

XXII. Engine Use Restriction: KOEL generously provides engines to the teams for the exclusive purpose of use on their TIFAN competition machine. If, for any reason, a team receives an engine and at a later date decides not to participate, it must, at its own expense, return the KOEL with due information to TIFAN Organizing committee.

XXIII. Engine Mounting dimension in case KOEL engine is used
B.3.3 Transmission

I. Teams are free to design the power transmission systems on their own or use any OEM transmission readily available in market, such that maximum speed of the machine on a plain terrain is not more than 15 km/h in top gear. OEM transmissions of 2wheeler, 3 wheelers are acceptable if they are meeting the speed criteria.

II. Continuously Variable Transmission (CVT) is also permitted with appropriate shielding. Teams may install reverse gear for reverse drive of the machine.

III. Maximum speed in forward direction should be <15kmph and minimum speed in forward direction should be >0.5 kmph. Maximum speed in the reverse direction should be set < 5 kmph.

IV. Teams can have single speed or multi speed gear box and maximum no of allowed forward speeds are 4 and reverse 2.

V. Teams are free to use final reduction in the configuration in form of constant velocity joint shaft, chain and sprocket or belt and pulley and can use standard OEM components from market.

VI. Teams need to safely install gear shifting cables. Lever and shifting mechanism are to be installed at such locations which will not be a hindrance for operator and his safety.

VII. All chains and belt drives need to be protected from coming in direct contact of operator.

VIII. Teams can use direct drive, chain or belt drive between engine and Transmission to meet the speed requirement and configure OEM transmission. All these drive mechanism needs to follow sound engineering practice and shall be appropriately designed. TIFAN technical committee will the final approving authority on these designs.

IX. If Cordon (universal) joints are used, they must be shielded radially (360°) with steel or fiber sheet. The maximum deflection angle for universal joints is 10°.

X. The transmission shall be mounted on the machine structure with sound engineering practice and shall be deigned appropriately.

XI. Appropriate care shall be taken for ensuring lubrication to the transmission system of the machine. The machine should be free from any leakage or seepage of fluid.

B.3.4 Hydraulics Systems

I. The hydraulic hose near to the operator should not be open

II. The hydraulic systems, including fluid, hoses etc. should be designed in such a way that the operator should not come in contact even by mistake.

III. Proper shielding for hydraulic joints should be ensured to protect operator and by stander from any kind of fluid leakage, seepage etc.

IV. No hydraulic fluid joints near the engine exhaust or any hot components, in case it is inevitable to avoid due to design constrains, due care to protect the joint should be taken

V. No hydraulic hoses should come in contact with electrical system parts and minimum clearance of 25 mm must be ensured all the time.

VI. Machines with hydraulically assisted transmission should be designed with appropriate braking system to avoid the machine overturn due to inadequate braking caused due to wrong hydraulic circuit design.

VII. All machines using hydraulic systems will be evaluated for no leakage from system with a off road capability test of 45° angle.

VIII. Hydraulic accumulators type stored energy device that may be incorporated. Team need to consult TIFAN Technical team with the size of accumulator they intend to use before putting on actual machine.

IX. Hydraulic power systems must be properly shielded, and documentation of the shielding made available for review.
B.3.5 Visibility to operator

X. The operator must have access to a direct arc of visibility ahead and to 90° on each side of the longitudinal axis of the Machine.

XI. This field of vision must be achieved without aid of any optical (or electronic) devices such as mirrors etc.

XII. Movement of the operator’s head within the confines of the Machine body to achieve a complete arc of vision is allowed.

XIII. Operator should be able to turn around freely to see operation and possible obstacles in the field.

B.3.6 Electrical System

I. For safety reasons, the maximum voltage on board of any Machine at any point must not exceed 12 Volts nominal (this includes on-board batteries, external batteries, Super Capacitors).

II. Batteries or other electric energy storage device for vehicle drive, conveying rotor, shaking of windrowing are prohibited

III. Teams are recommended to choose off the shelf batteries available from OEM and refrained to make any self-designed prototypes for safety reasons.

IV. Batteries must be mounted with sound engineering practice and not come loose during a roll-over of machine. There should not be any positive contact with the exhaust unit of the fuel system. The battery must be safely placed & concealed. Failing this, the technical inspectors may debar the team from the dynamic events.

V. Batteries must be able to provide power to safety items (brake light, reverse light and alarm if provided) for the duration of each event.

VI. The batteries must be factory sealed (incapable of being opened or serviced) and not leak in the event of roll over.

VII. Wiring harness should not be clustered and clumsy at an area. Proper design optimization & layout design should be available

VIII. Brake Light: It is recommended that the machine to be fitted with a red brake light that is SAE “S” or “U” rated. OEM brake light assemblies can be used. The brake light shall be illuminated when the brake system is actuated, and completely extinguished when the brakes are released. The brake light must be mounted at a height of minimum of 1 meter above the ground.

IX. Reverse Light and Alarm: It is recommended for teams to fit reverse light and alarm using reverse gear. The reverse light marked with an SAE “R” on the lens and be equal to or exceed the SAE standard J759. (Or use standard OEM fitments) The reverse light must be mounted at a minimum of 70 cm above the ground. However, this requirement is made as Optional for this year’s competition.

X. It is recommended for machine to be equipped with a horn mounted towards the front of the Machine, in such a manner that is effectively audible to other Machines and track marshals. With the Machine in normal running condition, it must emit a sound greater than 85 dBA when measured 4 meters horizontally from the Machine. However, this requirement is made as Optional for this year’s competition.
B.3.7 Usage of Electronics in Onion Harvester systems
From TIFAN20 competition onwards, all teams are encouraged to incorporate at least one electronics based or electronics assisted system into the harvesting machine. This is to promote digitalization and modernization of agricultural equipment’s as an affordable and value to end user. Such teams which builds concept based on electronics will be considered for bonus score in innovation and design evaluation.

Below is the suggested list of automation that team can think of, however this list is not exhaustive, and more items could be added to it. Any team incorporating such electronics features with value addition for end customer will get appropriate credits for their efforts during the evaluation.

- Depth of cut adjustment
- Load cell-based Onion handling volume display
- Roller based onion grading system
- Material loading-unloading crate handling aids
- Crop Loss/damage/ Harvesting Quality monitoring aids
- Machine not starting unless all systems are neutral for safe operation
- GPS assisted machine location
- GPS assisted machine crop productivity/yield mapping etc.
- Automonts agriculture concepts
- Any other feature that brings value to the end user of this machine.

Teams are free to use additional batteries powered by renewable energy sources such as wind, solar etc.

B.3.8 Machine sound level
I. The sound level of the Machine must not exceed 90 dBA when measured 4 meters away from the Machine.
II. Maximum sound levels will be measured and recorded at the start line and teams exceeding the permissible level will be notified with a request for correction within a reasonable timeframe.
III. The emergency shutdown mechanism must be provided by means of minimum one kill switch mounted on machine and accessible by person outside of machine.

B.3.9 Machine articulation
I. Machine articulation/steering must be achieved by one system operated with both hands using a turning motion. It must be precise, with no excessive play. Teams can use mechanical, hydraulic or combination of these methods for articulation. OEM steering systems are also acceptable to use.
II. Teams are free to use a steering wheel or steering bar for machine articulation.
III. The maximum turning radius of the machine should be 3.5 m. The turning radius is the distance between the center of the circle and the extreme outside part of the Machine. The turning radius should help operator maneuver Machine with no damage to standing or harvested crop.
IV. If used, all ball joints connecting steering linkages must be protected by rubber boots or caps.
V. All the hardware such as nut, bolts, pins etc. used in steering system must have locking provision and minimum 2 threads out of nut is must.
VI. At any point of time, the steering wheel should be able to control the Machine effectively.

B.3.10 Drive Tires and Wheel
Each team need to use below specified tire and rims, team need to purchase these items on their own.

- Tire Size: 7.5 – 16
- Ply rating: 6
- Section width: 164 mm
- Outer diameter: 803 mm
- Static Loaded Radius (SLR): 372 mm
- Rolling circumference: 2393 mm
- Recommended Rim size: 5.5Fx16
- Remolded tires are not allowed for TIFAN 2022 competition
- No tracks or chains to be used. Only traction tires are acceptable
- For more details refer ITAC manual
- The drive tires may be at rear or front side depending on design.

B.3.11 Suspension
Usage of suspension is not mandatory for TIFAN Competition purpose, and teams may or may not use suspension system in their Machine depending on their choice. Any team using suspension need to design and fabricate it using sound engineering practice. OEM configuration may be used. Approval from TIFAN technical committee will be must before such machine enters to the field for evaluation.

B.3.12 Lighting
Other than lighting requirement specified in electrical section of this rule book, other devices for lighting to Machines are optional for prototype made for TIFAN competition purpose.

B.3.13 Toeing provisions
Each machine must have provision for towing it in case of any failure during the dynamic event. The hitch points at the front and rear, along its longitudinal centerline. Hitch points must be structurally attached to the machine’s main structure and must allow for transmission of both longitudinal and lateral towing loads from the machine to the hook or clevis of a tow rope without entanglement in machine components. The acceptable design of toeing is shown below

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Towing plate Maximum thickness</td>
<td>9.5 mm</td>
</tr>
<tr>
<td>Hole diameter Minimum</td>
<td>25 mm</td>
</tr>
<tr>
<td>Radial clearance Maximum from hole</td>
<td>25 mm</td>
</tr>
<tr>
<td>Hole to tube Minimum clearance</td>
<td>19.0 mm</td>
</tr>
<tr>
<td>Hitch plate Minimum width where connected to frame</td>
<td>76 mm</td>
</tr>
</tbody>
</table>
B.3.14 Aid to stop the engine

Mechanical Aid:

To ensure the safety of everyone at the competition, all machines built by the team must have a provision to cut-off the diesel fuel either by mechanical or electrical means. The mechanical means could be a lever system pulling the fuel shut off or could be a wired system which enables the throttle to move in such orientation that it cuts off the fuel and thereby stops the engine. The design of this aid should such that it doesn’t compromise with any basic functioning of engine and neither should have any ill effect resulting the damage to engine.

The reference mechanical engine stop could be as below but not limited to this design.

Electrical aid:

I. The electrical system may include at least one kill switches, a brake light, and a battery power source. The kill switch if used must deactivate the engine ignition.
II. Kill switch on diesel engines may also stop the air supply immediately. The system must have a spring-actuated air supply cut-off, which is activated by a Bowden cable.
III. Electrical kill switch if used, can be mounted using below reference information
Team may use the Kill switch mentioned in the following links from the following type
a. 01-171 Ski-Doo kill switch available at [http://www.mfgsupply.com/m/c/01-171.html?id=UxSl4Vzn](http://www.mfgsupply.com/m/c/01-171.html?id=UxSl4Vzn)

**Location of Engine stop aid**
The engine stop aid (mechanical or electrical) must be mounted in such a way that it is easily accessible to the operator or side member in easy reach of field working members. The aid must be mounted rigidly, with no sharp edges nearby. All open wires must be enclosed.

![Engine stop aid image]

**B.3.15 Machine identification**

I. **Machine Number Assignment**
   Numbers will be assigned by TIFAN organizing committee as part of the final list of selected teams after Virtual event and will be published on [http://saeindia.org/tifan/](http://saeindia.org/tifan/).

II. Every team must to provide its machine number marking before bringing the machine to the competition.

III. This machine number plate shall include machine number pained with black letters on white background on a sheet metal plate of size 25x105 mm shall be mounted on front and rear of machines similar to tractors such that it is clearly visible to all technical evaluation members.

IV. The numbers must remain readable throughout the competition.

V. Avoid sharp edges or points on the inner and outer edges of the cutout numbers.

VI. The coloring scheme, logo, slogans product name etc., chosen for the machine by each team must not be copied from existing brands already available. Any such violation may attract disqualification from competition at any stage.

**B.3.16 Structural members for machine frame**

All Machines must have a solid frame that prevents any part of the operator’s body from contacting the ground.

Teams are free to use the standard sections for fabricating the base frame for the machine however must meet the following criteria’s

I. If Circular steel tubing is used it must have an outside diameter of 25mm (1 in) and a wall thickness of 3 mm (0.120 in) and a carbon content of at least 0.18%.

II. If a section other than circular tube is used, then it’s bending stiffness and bending strength must exceed that of circular steel tubing with an outside diameter of 25mm (1 in.) and a wall thickness of 3 mm (0.120 in.) and a carbon content of 0.18%.
III. The wall thickness must be at least 1.57 mm (0.062 in.), regardless of material or section size. Document of equivalency must include:
   1. Calculations must be presented at Technical Inspection which proves sufficient bending stiffness and bending strength. All calculations must be in SI units to three significant figures to the nominal tube sizes as specified by the invoice.
   2. Invoices pertaining to the purchase of material used for machine frame.
   3. Material test reports or certifications which specify the carbon content and yield strength.

IV. The bending stiffness and bending strength must be calculated about a neutral axis that gives the minimum values. Bending stiffness is considered to be proportional to the product $E \times I$, where

\[ E \rightarrow \text{Modulus of elasticity (205 GPa for all steels)} \]
\[ I \rightarrow \text{Second moment of area for the structural cross section} \]

The Bending strength is given by equation:

\[
\frac{S_y \times I}{C}
\]

Where, $S_y \rightarrow \text{Yield strength (365 MPa for AISI 1018 steel*)}$
\[ C \rightarrow \text{Distance from neutral axis to extreme fiber} \]

*Bending moment of AISI 1018 steel (for tube dimension as above) = 387.38 Nm

B.3.17 Welding of members

I. When machine frame is made of members which are made of multiple tubes, joined by welding, must be reinforced with a welding sleeve.

II. Sleeves must be designed to fit tightly on the inside on the joint being reinforced. External sleeves are not allowed.

III. Sleeves must extend into each side of the sleeved joint, a length of at least two times the diameter of the tubes being reinforced and be made from steel at least as thick as the tubes being reinforced.

IV. The general arrangement of an acceptable sleeved joint is shown in Fig. below

V. A butt weld and four rosette welds (two on each tube piece, on holes of a minimum diameter of 16 mm are required.

VI. A minimum of 4 linear inches of weld is required to secure the sleeve inside the joint, including the butt joint and the rosette welds.

VII. No professional help for weldment creation is expected. Team need to produce a video providing details of actual welding done by team member in their workshop.
B.3.18 Firewall

I. If the fuel tank is located away from engine there must be a firewall between the engine compartment and fuel tank compartment.

II. If engine is mounted behind or underneath of operator seat, a properly designed shielding between engine and operator station area is mandatory.

III. Fuel tank must be in a sealed container that prevents fuel from leaking in the event of fuel tank failure.

IV. Splash shields must prevent fuel from being poured anywhere on the engine exhaust area during fueling.

V. Engine must be completely enclosed and protect the operator in the event of an engine failure. Shielding must meet guarding requirements. This shielding must be made of metal max. 0.50 mm thick. Multiple panels may be used to form the firewall but there must be no gaps between the joints.

VI. Cutouts in the firewall are allowed, but they must have grommets or boots that prevent large amounts of fuel from getting into the cockpit. Firewall can be bolted or riveted using metal brackets welded on frame.

VII. All engine compartment venting must be directed away from driver area.

B.3.19 Operator egress time

The machine design should be such that the operator must be able to exit on either side of the machine within five (5) seconds.

B.3.20 Body panels for machine

The farm machine rotating, and reciprocating parts must be fitted with body panels that cover the area which may be prone to entangle to operator, without hampering the functionality of the machine. These panels must be made of plastic, fiberglass, metal, or similar material. They must be designed to prevent debris and foreign object intrusion thrown off from the rotary parts to sideways and the operator. The panels must be mounted securely to the frame using sound engineering practices usage of zip ties is not acceptable.

B.3.21 Cover for universal shafts

If a universal joint is used near the operator control area it shall be shielded or booted such that the driver may not become entangled in the joint.

All rotating Parts/shafts/sprockets etc. should be covered with protection. No rotating part shall be left open, such cases will be penalized to ensure proper safety during the event. Proper protection should be installed to cover rotating parts. Appropriate grade with approval from technical committee member, is allowed to use as protecting material for shields.

Organizing committee holds right to decide safety level of machine based on inspection.

B.3.22 Fire Extinguisher

Each team must equip their machine with a fire extinguisher and have a spare secondary extinguisher meeting the following requirements:

I. Each team must get their fire extinguishers for static evaluation.

II. Each team must have two identical fire extinguishers with a minimum UL rating of 5B-C.

III. Fire extinguishers must be labeled with collage name and machine number.

IV. One must be mounted at appropriate location on in the right side of the machine and shall be easily accessible by ground workers.

V. The mounting bracket for fire extinguisher must be securely attached to the main frame of machine.
B.3.23 Throttle Controls
Only Mechanical hand or foot operated throttle controls are allowed. Controls must be designed to return to idle-stop in the event of a failure. The throttle cable must be covered (sheathed). Mechanical extensions to throttle control wires is not permitted. It is preferable to use throttle control parts from OEM configuration.

B.3.24 Seat of operator
Teams must ensure that the in case of operator seat driven Machine chassis is designed wide and long enough to effectively protect the driver’s body in the case of collisions or rollovers. The machines which seem dangerous to operate would be liable to exclude from competition and final decision of TIFAN Organizing committee will be binding to all participating teams

I. Seat shall be designed to have at least two generally planar surfaces when the driver is seated in the machine. The seat back plane shall be inclined between 65 and 90 degrees from horizontal (as viewed from the side). The seat bottom plane shall be underneath the driver and be horizontal or generally sloped such that the leading edge of the seat bottom plane is level with or higher than the intersection with the back plane. Seats may also include material oriented vertically along the sides of the seat bottom plane and the seat back plane designed to assist in laterally restraining the driver.

II. Seat mounting: Seats shall have no less than four mounting points from the seat bottom plane and no less than two mounting points from the seat back plane. The seat bottom plane and seat back plane mounting points shall be generally symmetrical about the longitudinal center line of the seat itself or the machine. Any tabs utilized in mounting the seat shall be a minimum thickness of 2.3mm and have at least 38 mm of weld length per tab. Mounting Tabs shall not visibly deform when a load is applied.

B.3.25 Braking System
All the TIFAN competition machines are required to be equipped with efficient braking system either hand or foot operated. Team may use in depended brake pedal for LH or RH wheel for turning aid in field however it is mandatory to have brake pedal lock with such designs for field transport mode. The effectiveness of the braking system will be tested during Machine inspection. The Machine must remain immobile with operator on it when it is placed on a 20 % incline with the main brake in place. Moreover, a dynamic inspection may be performed on the Machine-handling test. The brake should be able to stop the Machine running at top speed (or 15kmph) within 7.5 m. Teams can use OEMS brake configuration with proper adoption to their machine.

B.3.26 Fuel System
I. The entire fuel system, including splash shield, drip pan and engine (excluding intake air hoses) must be located within the envelope of the machine’s frame. If tank is mounted at remotely the tank mountings must be designed to resist shaking loose. All fuel tank mounting points shall be used.

II. Fasteners rules mentioned here in.

III. Only a single fuel tank is permitted on the machine. Fuel tanks are restricted to the stock tank provided KOEL. No holes are allowed in the tank even if they have been repaired. Fuel pumps may not be used.

IV. All fuel lines must be located away from sharp edges, hot engine components and be protected from chafing. Grommet ting is required where the lines pass through any member of the machine.

V. All lines must be SAE rated fuel lines or engine supplied only. Those should be attached securely to prevent minimum line movement using sound engineering practices. Variation in the ID and OD of fuel line is not permitted than that of supplied with the engine.
VI. The fuel tank must be mounted so that if fuel spills it will not come in contact with the operator of the machine.

VII. Drip pans must be mounted using sound engineering practices. A drip pan mounting comprised only of fastening to the fuel tank filler neck is insufficient and is not allowed. Drip pans must be graded or inclined such that all spilled fuel drains from the drip pan, fuel must not pool anywhere in the pan.

VIII. Fuel must drain from the drip pan through a drain line with minimum ID of 9.5 mm, composed of pipe or tubing that carries fuel to the bottom of the machine and releases under the machine. Tubing shall be rated for fuel use.

B.3.27 Digging system

I. The digging system can contain single or multiple shear or cutting blades

II. Depth control system may be actuated by hydraulics however, the power source should be by engine only

III. Digging system components must be designed in such way that minimum ground clearance is achieved.

IV. The material for the soil cutting blade need to meet or exceed specification of material per IS 2062

V. Superior material like spring steel can be also used with proper documentation of material properties.

VI. Team may use share blade rake angle between 17-25° to provide minimum draft and maximum upward force for digging

VII. The cutting blade should be replaceable on the machine and to be fastened using appropriate fastener for ease of serviceability and replacement.

VIII. Teams should design the digging system so as to provide a flexibility to adjust the cutting depth of 75-100 mm (3-4")

IX. The working width of the cutting system should be minimum 750 mm

X. Teams can use the blades from OEM implements available in market and adopt it suitably for the competition purpose.

XI. There is no specific rule related to onion conveying system design, team can choose rollers, or slat chain or belts or any similar arrangement which will carry digged onion to the next system to unload it. The height to which the onion is to be taken will be determined by the machine architecture team is going to develop. Team is free to choose any design as long as final purpose of getting onion harvesting from soil is done.

B.3.28 Feeding and Cleaning system

I. The feeding and cleaning system may consist of single or multiple conveyor

II. Team can use belt or chain drives with modification to suit the conveyor design

III. Standard slat conveyor belt (refer picture below) available in market can be also used.

IV. Belt Material for conveyor needs to be EPDM-Food grade rubber (with shore hardness >70-80A can be used)

V. Belts to be with Kevlar cord inside ply rating 2-4 can be used.

VI. The spacing of rod for slat conveyor should be below 30 mm.

VII. A reference linear speed of 2-3 m/s can be considered while designing of feeding and cleaning system

VIII. The drive for the feeding system can be given through gearing, chain or belt drive from engine or ground wheel.

IX. In the proposed machine, team should be able to loosen the soil so that onion along with its leaves comes out of the soil bed. It should then convey that bulb along with leaves on vibratory
sieve where it will just take out some more soil and thus cleaning it. Then need to just unload it on the field itself.

X. Aggressive cleaning of onion from the soil is not required. There could be some small extent of soil still remain at the end.

B.3.29 Collecting and unloading system

I. The machine needs to unload the harvested onion at center of rear side when considered to be moving in forward direction.

II. The unloading of harvested onion should be such that it is not damaged due to any of the component from the machine such as wheel etc.

III. Cutting-off the leaves (de-topping) from the onion is prohibited for this competition.

B.3.30 Machine Economics Calculations

Each team is required to prepare one slide with title Machine Economics, using following information to be added in virtual TIFAN presentation

Follow the below steps

i. Calculate the prototype estimated cost of your design and present it as slide during virtual round

ii. Calculate the Fixed cost per hour of your proposed design of Onion harvester, following data to be used for fixed cost calculation.

   • Residual/Salvage value = 10 % of Prototype cost
   • Annual Usage of 600 hours and useful life of 10 years
   • Interest rate on investment to be considered as 12 %
   • Insurance & Taxes = 2 % of Prototype cost
   • Housing=1.5 % of Prototype cost.

iii. Calculate the Variable cost per hour of your proposed design of Onion harvester, following data to be used for variable cost calculation.

   • Average fuel consumption=1.3 liter/hr.
   • Lubrication oil consumption = 3 % of fuel consumption
   • Average Rate of diesel fuel = Rs 61/ liter
   • Rate of lubrication oil= Rs 150/liter
   • Repair and maintenance =8 % of Prototype cost
   • Labor charge= Rs 50/hr.

iv. Calculate total operating cost/hr. of the machine

v. Calculate effective field capacity, following data to be used for calculation

   • Working Width = Your designed value, m
   • Travel speed = your designed value, kmph
   • Field efficiency = 80 %

vi. Calculate the machine operating cost in Rs/ha

vii. The summary of above calculations in a tabular format to be shown on the slide.

B.3.31 Fasteners

Fasteners used in the machine systems mounting must meet the following guidelines.

I. Fasteners must be made captive through the use of NYLON locknuts, cotter nuts or safety wired bolts (in blind applications). Lock washers or thread sealants do not meet this requirement.

II. Team must use threaded fasteners either ISO (Metric) or SAE which meet or exceed either, SAE Grade 5/ Metric Grade 8.8 specifications. See Figures below.
III. Threaded fasteners used must have minimum two (2) thread coming out of nut.

B.3.32 Protecting guards

I. Fenders: All machines must be fitted with stable and firmly bolted fenders to protect the driver from the drive tires the minimum vertical distance between tire and fender is to be kept 50 mm

II. All rotating parts such as belts, chains, and sprockets that rotate, must be shielded to prevent injury to the operator or bystanders and to avoid the component fly apart due to centrifugal force.

III. These guards/shields must extend around the periphery of the belt or chain and must be wider than the rotating part they are protecting. They must be mounted with sound engineering practice, in order to resist vibration.

IV. Material should be at least AISI 1010 strength steel with minimum 1.5 mm thick -16 Gauge for fender whereas 1.27 mm thick -18 gauge for other component is allowed.

V. Finger guards: Rotating parts must also be guarded all around, in addition to the guard around the periphery. All around guarding (finger guards) must prevent small, searching fingers from getting caught in any rotating part.

VI. Non-rigid, fabric coverings such as “Frog skin”, Ceconite, and neoprene not acceptable for use as finger guards.

VII. A complete cover around the engine and drivetrain is an acceptable shield.

B.4 Provision to mount Event Sponsor Authority Logo

I. All team should make provision of place for putting logo stickers on their machine. These logos sticker will be provided at the event place and mounting instructions will be provided during static events event

II. Teams may display advertising from their machine’s sponsors, provided it is in good taste and does not conflict with the machine’s number.

B.5 Additional technical requirements

I. During Machine design, construction and competition planning, participating teams must pay attention to all aspects of safety, i.e. driver safety, the safety of other team members and spectator safety.

II. Machines may have exactly two/four wheels, which under normal running conditions must be all in continuous contact with the road.

III. Aerodynamic accessories/ attachment, which adjust or are prone to changing shape due to wind whilst the Machine is in motion, are not permitted.

IV. Machine bodies must not be prone to changing shape due to wind and must not include any external accessories/ attachment that might be dangerous to other Team members, e.g.,
pointed part of the Machine body. Any sharp points must have a radius of 50mm more alternatively they should be made of foam or similar deformable material.

V. The Machine must not contain any objects that might injure the operator during a collision, if any.

VI. All parts with where potential human touches are possible, should not be made of any material which may smash/explode into sharp shards.

VII. Any rotating part, component should be covered and should be easy to open for quick inspection access.

VIII. All objects in the Machine must be securely connected and well supported.

IX. Access to the Machine by the driver must be as easy and practical as typically found in common production type harvesters.

X. Any access opening mechanisms (e.g., steps/footrest) must be firmly attached to the Machine.

XI. Machine need to have appropriately designed hook points to ease the transportation.

XII. There must be two jack points in the Machine, one in the front and other in the rear end.
C. Part C: STATIC EVENTS

C.1 Scoring

C.1.1 Judging Categories

The machine developed under TIFAN competition are judged in a series of static and dynamic events including safety scrutiny, technical inspection, cost, sales & marketing presentation, review of engineering design and field performance at TIFAN location. Dynamic events are scored to determine the field performance of the farm machine.

The high-level distribution points for the competition would be as below, subjected to vary depending upon the format of competition at the actual event in wake of the pandemic situation

<table>
<thead>
<tr>
<th>Static Event</th>
<th>(450 points)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engineering Design &amp; Innovation</td>
<td>200</td>
</tr>
<tr>
<td>Consciousness towards Farm mechanization (Machine utility for end user)</td>
<td>100</td>
</tr>
<tr>
<td>Cost Evaluation and Manufacturing</td>
<td>100</td>
</tr>
<tr>
<td>Sales and Marketing presentation</td>
<td>50</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Dynamic Event</th>
<th>(550 points)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Onion digging efficiency</td>
<td>100</td>
</tr>
<tr>
<td>Onion bulb damage %</td>
<td>100</td>
</tr>
<tr>
<td>Onion picking efficiency</td>
<td>50</td>
</tr>
<tr>
<td>Field Efficiency</td>
<td>100</td>
</tr>
<tr>
<td>Fuel Economy (Lit/hr.)</td>
<td>100</td>
</tr>
<tr>
<td>Effective field productivity (Area covered per unit time)</td>
<td>100</td>
</tr>
</tbody>
</table>

Note – The above distribution is for reference purpose and subjected change based upon the agro-climatic conditions of crop, soil, and the actual site conditions as decided by TIFAN OC

C.2 Technical Inspection

a. All participating teams must pass a technical inspection before they are permitted to operate the machine in field and other dynamic event.

b. Every team need to perform the self-assessment technical inspection as per the sheet attached and signed by team captain must be submitted to the evaluation team judge at site

<table>
<thead>
<tr>
<th>SN</th>
<th>Rule / Criteria</th>
<th>Requirements met</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>All team members are undergraduate (i.e., B. Tech /B. E) and No Post Graduate team member</td>
<td>Yes/No</td>
</tr>
<tr>
<td>2</td>
<td>SAE Indian Membership available for all members and Faculty. This can be done at main event site as well</td>
<td>Yes/No</td>
</tr>
<tr>
<td>3</td>
<td>Driver License available with team driver. Need to carry minimum LMV license</td>
<td>Yes/No</td>
</tr>
<tr>
<td>4</td>
<td>Maximum No of team members are 25, Minimum nos are 15 Nos</td>
<td>Yes/No</td>
</tr>
<tr>
<td>5</td>
<td>Faculty Advisor is available for the project</td>
<td>Yes/No</td>
</tr>
<tr>
<td>6</td>
<td>Machines is Conceived, designed, fabricated by the student team members without direct involvement from professional engineers, automotive engineers, machinists or related professionals.</td>
<td>Yes/No</td>
</tr>
<tr>
<td></td>
<td>Question</td>
<td>Answer</td>
</tr>
<tr>
<td>---</td>
<td>---------------------------------------------------------------------------------------------------</td>
<td>--------</td>
</tr>
<tr>
<td>7</td>
<td>Manufacturing location of the machine is not different than the place of institute</td>
<td>Yes/No</td>
</tr>
<tr>
<td>8</td>
<td>Any team participating second time for same theme must explain and provide document to explain the difference in their current machine in respect of following 1) Performance 2) Productivity 3) Cost of Operation 4) Innovation, if applicable</td>
<td>Yes/No</td>
</tr>
<tr>
<td>9</td>
<td>Manufacturing done inhouse (College workshop or outside)</td>
<td>Yes/No</td>
</tr>
<tr>
<td>10</td>
<td>If team is utilizing outside facility for manufacture, Appropriate documentation with consent and approval from Faculty and HOD is to be available with team, to maintain for using facilities outside of campus.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>11</td>
<td>Is driver aware about the basic rule of driving a motor vehicle s</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>Overall width</td>
<td>1200-1500</td>
</tr>
<tr>
<td>13</td>
<td>Track (tread) width</td>
<td>1000-1200</td>
</tr>
<tr>
<td>14</td>
<td>Maximum Overall Length</td>
<td>2800</td>
</tr>
<tr>
<td>15</td>
<td>Maximum Overall height</td>
<td>2000</td>
</tr>
<tr>
<td>16</td>
<td>Ground clearance, Minimum</td>
<td>250</td>
</tr>
<tr>
<td>17</td>
<td>Any modification to the fuel system of the engine</td>
<td>Yes/No</td>
</tr>
<tr>
<td>18</td>
<td>Engine idling speed, any changes done</td>
<td>Yes/No</td>
</tr>
<tr>
<td>19</td>
<td>Is air cleaner relocated</td>
<td>Yes/No</td>
</tr>
<tr>
<td>20</td>
<td>If air cleaner is relocated, has enough care taken to avoid the suction hose collapsing due to suction?</td>
<td>Yes/No</td>
</tr>
<tr>
<td>21</td>
<td>Is Exhaust muffler location altered</td>
<td>Yes/No</td>
</tr>
<tr>
<td>22</td>
<td>If the exhaust muffler relocated, is pipe with minimum ID 32 mm used?</td>
<td>Yes/No</td>
</tr>
<tr>
<td>23</td>
<td>Is the support for exhaust piping sound enough to withstand the engine vibrations</td>
<td>Yes/No</td>
</tr>
<tr>
<td>24</td>
<td>Exhaust tail pipe location is not directing towards operator</td>
<td>Yes/No</td>
</tr>
<tr>
<td>25</td>
<td>Angle of exhaust pipe wrt to ground plane is not more than 45°</td>
<td>Yes/No</td>
</tr>
<tr>
<td>26</td>
<td>No holes in Exhaust piping, from where there is chance to get gases leak</td>
<td>Yes/No</td>
</tr>
<tr>
<td>27</td>
<td>No exhaust pipe is out of overall machine perimeter beyond 100 mm</td>
<td>Yes/No</td>
</tr>
<tr>
<td>28</td>
<td>No starter motor is installed by team. (Only rope start is permitted)</td>
<td>Yes/No</td>
</tr>
<tr>
<td>29</td>
<td>Is any alternator mounted by team?</td>
<td>Yes/No</td>
</tr>
<tr>
<td>30</td>
<td>If Alternator used, it is used just to power batteries that power electrical items like brake light, horn, reverse alarm etc.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>31</td>
<td>No electric aid for machine propulsion or functioning of machine functional components is used</td>
<td>Yes/No</td>
</tr>
<tr>
<td>32</td>
<td>Engine governor high idle speed is not changed than factory setting (3300 rpm)</td>
<td>Yes/No</td>
</tr>
<tr>
<td>33</td>
<td>No obstruction to the governor component</td>
<td>Yes/No</td>
</tr>
<tr>
<td>34</td>
<td>Maximum forward travel speed is &lt;15 kmph</td>
<td>Yes/No</td>
</tr>
<tr>
<td>35</td>
<td>Maximum reverse travel speed is &lt;5 kmph</td>
<td>Yes/No</td>
</tr>
<tr>
<td>36</td>
<td>All the CVT transmission rotating parts are shielded adequately</td>
<td>Yes/No</td>
</tr>
<tr>
<td>37</td>
<td>All chains and belt drives are protected from coming in direct contact of operator.</td>
<td>Yes/No</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
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<td>---</td>
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</tr>
<tr>
<td>38</td>
<td>If Cordon (universal) joints are used, they are shielded radially (360°) with minimum 3mm steel sheet.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>39</td>
<td>The maximum deflection angle for universal joints is 10°.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>40</td>
<td>Appropriate care is taken for ensuring lubrication to the transmission system of the machine.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>41</td>
<td>The machine is free from any leakage or seepage of fluid.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>42</td>
<td>The operator is able visibility ahead and to 90° on each side of the longitudinal axis of the Machine.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>43</td>
<td>Operator should be able to turn around freely to see operation and possible obstacles in the field.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>44</td>
<td>The maximum voltage on board of any Machine is not exceed 12 Volts nominal</td>
<td>Yes/No</td>
</tr>
<tr>
<td>45</td>
<td>Battery if used, is be mounted with sound engineering practice and not come loose during a roll-over of machine.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>46</td>
<td>No positive contact with the exhaust unit of the fuel system.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>47</td>
<td>Battery, if used, is safely placed &amp; concealed. Only OEM battery is used</td>
<td>Yes/No</td>
</tr>
<tr>
<td>48</td>
<td>If used brake light, reverse light, and alarm, they should be powered by battery</td>
<td>Yes/No</td>
</tr>
<tr>
<td>49</td>
<td>Brake Light if fitted, are OEM brake light assemblies or as per SAE standard rating</td>
<td>Yes/No</td>
</tr>
<tr>
<td>50</td>
<td>The brake light is getting illuminated when the brake system is actuated, and completely extinguished when the brakes are released.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>51</td>
<td>The brake light height is minimum of 1 meter above the ground.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>52</td>
<td>If revise gear is used recommendation is to fit reverse light and alarm. This is recommended however is optional for this year’s competition</td>
<td>Yes/No</td>
</tr>
<tr>
<td>53</td>
<td>It is recommended for machine to be equipped with a horn mounted towards the front of the Machine. However, this optional for this year’s competition</td>
<td>Yes/No</td>
</tr>
<tr>
<td>54</td>
<td>The emergency shutdown mechanism is provided by means of minimum one kill switch mounted on machine and accessible by person outside of machine.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>55</td>
<td>Mechanical /hydraulic or combination of both is used for machine articulation or steering</td>
<td>Yes/No</td>
</tr>
<tr>
<td>56</td>
<td>Maximum turning radius of the machine. Recommended is &lt;3.5m</td>
<td>Yes/No</td>
</tr>
<tr>
<td></td>
<td>Figure of 8 test is conducted at Campus, to verify machine articulations</td>
<td>Yes/No</td>
</tr>
<tr>
<td>57</td>
<td>If ball joints connecting steering linkages are uses all must be protected by rubber boots or caps.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>58</td>
<td>All the hardware such as nut, bolts, pins etc. used in steering system are have locking provision and minimum 2 threads out of nut.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>59</td>
<td>The steering wheel can control the Machine effectively all the time</td>
<td>Yes/No</td>
</tr>
<tr>
<td>60</td>
<td>If suspension is used, sound engineering practice followed, or OEM configuration is used. This is optional</td>
<td>Yes/No</td>
</tr>
<tr>
<td>61</td>
<td>Toeing provision on machine is provided as per dimensions specified in rule book</td>
<td>Yes/No</td>
</tr>
<tr>
<td>ID</td>
<td>Description</td>
<td>Yes/No</td>
</tr>
<tr>
<td>----</td>
<td>-----------------------------------------------------------------------------</td>
<td>--------</td>
</tr>
<tr>
<td>62</td>
<td>Aid to stop the engine (either mechanical or electrical means) is provided on machine</td>
<td></td>
</tr>
<tr>
<td>63</td>
<td>Location of engine stop aid (Mechanical or electrical) is easily accessible</td>
<td></td>
</tr>
<tr>
<td>64</td>
<td>The engine stop aid is mounted rigidly, with no sharp edges nearby. All open wires/cable are properly enclosed</td>
<td></td>
</tr>
<tr>
<td>65</td>
<td>Machine Identification no is provided as per rule book at rear left side of machine such that clearly visible from all sides, front, and rear of the machine.</td>
<td></td>
</tr>
<tr>
<td>66</td>
<td>Structural members for machine frame are made as per the rule book requirement with carbon content of at least 0.18%.</td>
<td></td>
</tr>
<tr>
<td>67</td>
<td>If a section other than circular tube is used, then its bending stiffness and bending strength calculations are done and are meeting the rule book requirements</td>
<td></td>
</tr>
<tr>
<td>68</td>
<td>Material test reports or certifications which specify the carbon content and yield strength are available on demand by technical inspection team at site</td>
<td></td>
</tr>
<tr>
<td>69</td>
<td>When machine frame is made of members which are made of multiple tubes, joined by welding, its reinforcement is done using a welding sleeve.</td>
<td></td>
</tr>
<tr>
<td>70</td>
<td>Sleeves designed are fitting tightly on the inside on the joint being reinforced.</td>
<td></td>
</tr>
<tr>
<td>71</td>
<td>No External sleeves are used in machine frame</td>
<td></td>
</tr>
<tr>
<td>72</td>
<td>Usage of external Sleeves for drive parts is permitted if used with sound engineering practices</td>
<td></td>
</tr>
<tr>
<td>73</td>
<td>If engine is mounted behind or underneath of operator seat, a properly designed shielding between engine and operator station is designed and fitted on machine</td>
<td></td>
</tr>
<tr>
<td>74</td>
<td>All engine compartment venting must be directed away from operator area.</td>
<td></td>
</tr>
<tr>
<td>75</td>
<td>If the exhaust system is relocated no pipe of exhaust system is coming in the engine fuel pouring area. If any such pipe is coming splash shields is providing to prevent fuel from being poured during fueling</td>
<td></td>
</tr>
<tr>
<td>76</td>
<td>Maximum time for operator to be able to exit on either side of the machine is within five (5) seconds.</td>
<td></td>
</tr>
<tr>
<td>77</td>
<td>Any rotating and or reciprocating parts is fitted with body panels/protective shield without hampering the functionality of the machine.</td>
<td></td>
</tr>
<tr>
<td>78</td>
<td>The above panels are mounted securely to the frame using sound engineering practices. No zip ties/tie band are used.</td>
<td></td>
</tr>
<tr>
<td>79</td>
<td>Material should for shield is having steel with minimum 1.5 mm thick</td>
<td></td>
</tr>
<tr>
<td>80</td>
<td>Provision for fire extinguisher is available on in the RHS of the machine and is easily accessible.</td>
<td></td>
</tr>
<tr>
<td>81</td>
<td>A spare secondary extinguisher (minimum UL rating of 5B-C) is available with team with collage name and machine number</td>
<td></td>
</tr>
<tr>
<td>82</td>
<td>Only Mechanical hand or foot operated throttle controls are used</td>
<td></td>
</tr>
<tr>
<td>83</td>
<td>Hand or foot throttle spring on engine is not tampered by team and have provision to return to idle-stop.</td>
<td></td>
</tr>
<tr>
<td>84</td>
<td>The throttle cable is covered and protected from cutting due to sharp corners of other parts</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
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<tr>
<td>---</td>
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<td>---</td>
</tr>
<tr>
<td>85</td>
<td>Operator seat is having minimum two planar surfaces (vertical and horizontal) One surface for sitting other for backrest</td>
<td>Yes/No</td>
</tr>
<tr>
<td>86</td>
<td>Seat mounting is having minimum four mounting points from the seat bottom plane</td>
<td>Yes/No</td>
</tr>
<tr>
<td>87</td>
<td>Machine is equipped with efficient braking system either hand or foot operated. Making all drive wheels locked simultaneously. OEM brakes are recommended</td>
<td>Yes/No</td>
</tr>
<tr>
<td>88</td>
<td>Brake pedal lock is provided in case of independent LH or RH brake pedal are provided.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>89</td>
<td>Brake test using top speed (or 15kmph) is performed in campus</td>
<td>Yes/No</td>
</tr>
<tr>
<td>90</td>
<td>The fuel tank is relocated from engine by team. Fuel tank other than KOEL Engine is not used</td>
<td>Yes/No</td>
</tr>
<tr>
<td>91</td>
<td>No extra fuel tank is mounted by team</td>
<td>Yes/No</td>
</tr>
<tr>
<td>92</td>
<td>If fuel tank is relocated all fuel lines must be away from sharp edges, hot engine components and are protected using rubber grommet</td>
<td>Yes/No</td>
</tr>
<tr>
<td>93</td>
<td>If fuel tank is relocated, all lines must be SAE rated fuel lines, OEM or engine supplied only.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>94</td>
<td>The fuel tank must be mounted so that if fuel spills it will not come in contact with the operator of the machine.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>95</td>
<td>Provision for drip pans is made such that all spilled fuel drains on ground without coming in contact with any hot components</td>
<td>Yes/No</td>
</tr>
<tr>
<td>96</td>
<td>Working width of the cutting system should be minimum 750 mm</td>
<td>Yes/No</td>
</tr>
<tr>
<td>97</td>
<td>Machine is having provision to unload the harvested onion at center of rear side moving in forward direction.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>98</td>
<td>Threaded fasteners used have minimum two (2) thread coming out of nut.</td>
<td>Yes/No</td>
</tr>
<tr>
<td>99</td>
<td>Threaded fasteners used have minimum SAE Grade 5/ Metric Grade 8.8</td>
<td>Yes/No</td>
</tr>
<tr>
<td>100</td>
<td>Any steps/ footrest is used, is firmly attached to the Machine</td>
<td>Yes/No</td>
</tr>
<tr>
<td>101</td>
<td>Provision is made for jack points in the Machine frame in case of any repair work</td>
<td>Yes/No</td>
</tr>
</tbody>
</table>

c. The inspection will determine if the machine satisfies the requirements and restrictions of the TIFAN competition rules.
d. Machines which are incomplete and not ready for site technical inspection will be sent away.
e. Any machine may be re-inspected at any time during the competition and correction of any non-compliance will be required.
f. Technical inspection will consist of four (3) separate parts as follows
   I. Machine Build Scrutiny
      1. Engine inspection and governor setting-Governor Setting Check
      2. Frame Material Documentation: Receipts documenting the materials purchased, or otherwise acquired, and used to build the frame.
      3. Self-Certification Check Sheet: A properly completed Self Certification Check Sheet.
   II. Kill switch and dynamic brake testing
      1. The external kill switch will be tested for functionality. If it passes the test, then the machine will be dynamically brake tested.
2. Each machine must demonstrate its ability to lock at least two drive all wheels and come to rest in an approximately straight line after acceleration run specified by the inspectors.

3. If a machine fails to pass any part of the inspection it must be corrected/modified and brought into compliance with the

III. Incline test (Off road capability)
Machines must demonstrate, in an Inclining test, wherein it has to pass on ram of 30° in transverse and 45°in longitudinal and shall stay there for till the technical inspector inspectors its assembly for leakages of fluids.

g. Inspection Stickers
A multi-part inspection sticker will be issued in sections to each machine as each of the three parts of technical inspection is completed. The inspectors will place the inspection sticker on the right side of the machine. This inspection sticker must remain on the machine throughout the competition. Machines without all parts of the inspection sticker may not be permitted to operate under engine power.

h. Self-Certification by Teams
Before bringing the machine to technical inspection each team must
   1. Pre-inspect the machine for compliance with the rules
   2. Complete the official Self Certification Check Sheet (will be made available on [http://saeindia.org/tifan/](http://saeindia.org/tifan/))

i. Once a machine has passed technical inspection its configuration may not be modified. All accessory components such as roofs, wings, bumpers, etc. are considered part of the configuration and must always remain on the machine.

j. Approved machines must remain in “as-approved” condition throughout the competition. Any repairs of a part that is not identical as the broken part must be approved prior to the repair.

k. Non-identical parts not approved will be subject to an appropriate performance penalty.

C.3 Engineering Design & Innovation Evaluation

a. The objective of the engineering design and Innovation event is to evaluate the engineering effort that went into the design of the farm machine and how the engineering meets the intent of the problem statement (theme) s detailed in the competition objective

b. Teams will be judged on the creation of design specifications and the ability to meet those specifications, computer aided drafting, analysis, testing and development, manufacturability, serviceability, system integration and how the machine works in field to perform its intended function as a whole.

Each of these parts of the engineering product development cycle will be judged within the following subsystems:

1. Soil Opening unit (Digging)
2. Feeding and Material handling unit (Conveying system for the given crop)
3. Collecting & unloading unit (Final output material collection)
4. Power transmission system (Engine, Pulleys, belt, chains etc.)
5. Other engineering systems like Chassis, Brakes, Powertrain, Suspension, Steering and Ergonomics.

The machine that illustrates the best use of engineering to meet the design goals and the best understanding of the design by the team members will win the design event.

Teams are reminded that in the Engineering Design Event; teams are evaluated on their design. Components and systems that are incorporated into the design as finished items are not
evaluated as a student designed unit but are only assessed on the team’s selection and application of that unit. For example, teams that design and fabricate their own shocks are evaluated on the shock design itself as well as the shock’s application within the suspension system. Teams using commercially available shocks are evaluated only on selection and application within the suspension system.

c. The engineering design event consists of two parts:
   I. Design Evaluation
   II. Design Report that will be used as a part of the design evaluation.

C.3.1 Design Report
   I. Design Report must not exceed eight (8) pages, consisting of not more than four (4) pages of text, three (3) pages of drawings and one (1) optional page containing content to be defined by the team (photo’s, graphs, etc.). All pages must be of A4.
   II. The Design Report should contain a brief description of the machine with a review of your team’s design objectives, machine concepts, and a discussion of any important design features. Note or describe the application of analysis and testing techniques (FEA, part/system/machine testing, etc.). Evidence of this analysis and back-up data should be brought to the competition and be available, on request, for review by the judges.
   III. Note that while the Design Report is not explicitly scored, it may be considered to be the “Resume of your farm machine”, preparing your team for on-site Design Evaluation judges to view your design efforts in its most positive light. C.3.3 Design Spec Sheet -Required Submission
   IV. Design Spec Sheet -A completed specification of farm machine must be submitted. The Specification Sheet template can be found at http://saeindia.org/tifan/
   V. Design Report and the Design Spec Sheet, while related, are independent documents and must be submitted as two (2) separate files and communication will be sent to teams on the timeline and method of submission
   VI. The Design Report must include one set of three (3) view drawings showing the machine, from the front, top, and side.
   VII. Each drawing shall appear on a separate page. The drawings can be manually, or computer generated.
   VIII. Photos should be placed on the optional page and will not be replacement of drawings.
   IX. Design Report and Design Spec Sheet Formats
      1. The Design Report must be submitted electronically in Adobe Acrobat Format (PDF). The document must be a single file (text, drawings and optional content are all inclusive).
      2. The design report file must be named as follows:
         Machine #_College name_TIFAN_DesignReport.
      3. The maximum size for the file is 5MB
      4. Design Spec Sheets must be submitted electronically in Microsoft Excel Format (*.xlsx file).
      5. The format of the Spec Sheet MUST NOT be altered. Similar to the Design Report, the Design Spec Sheet file must be named as follows: Machine #_College name_TIFAN2022_specs.
         EXAMPLE: Machine# 001_XYZ University_TIFAN2022_specs.xlsx.
   X. WARNING: Failure to exactly follow the above submission requirements may result in exclusion from the Design Event. If your file is not submitted in the required format or is not properly named then it cannot be made available to the design judges and your team may be excluded from the Design Event.
XI. Design reports must be submitted to the email ID those will be communicated on \url{http://saeindia.org/tifan/} from time to time and described in Part E of these rules. Reports must be received by the due date listed in within the due date only.

XII. Penalty for Late Submission or Non-submission
Late submission or failure to submit the Design Report will be penalized at negative ten (-10) points per day. If your Design Report is received more than ten (10) days late it will be classified as “Not Submitted” and your team will not participate in the Design Event and will receive zero (0) points for design.

C.3.2 On Site Design Evaluation
I. The design judges will evaluate the engineering effort based upon the team’s Design Report, responses to questions, and an inspection of the farm machine
II. The design judges will inspect the machine to determine if the design concepts are adequate and appropriate for the application of TIFAN completion theme
III. It is the responsibility of the judges to deduct points if the team cannot adequately explain the engineering and construction of the farm machine
IV. Support Material: Teams may bring with them to Design Evaluation any photographs, drawings, plans, charts, example components, or other materials that they believe are needed to support the presentation of the machine and the discussion of their development process. Use of laptop or notebook computers, posters, and binders is allowed.
V. One or more team members may make the presentation to the judges. The presentation itself is limited to a maximum of six (6) minutes, followed by Q&A for four (4) minutes
VI. Any team member on the presentation floor may answer the questions even if that member did not speak during the presentation itself.

VII. The judges may at their discretion award the highest placing team points out of the 200 points.

C.4 Machine Prototype Cost Evaluation & Manufacturing

C.4.1 Machine Cost:
I. Cost Report: The cost report provides all the background information to verify the machine’s actual cost.
II. Prototype Cost: The prototype cost is the actual cost and the points, and the points related thereto.

C.4.2 Cost Report
This can contain a maximum of three sections.

I. Report Section 1 -Overview (Optional): The optional overview is intended to give each team the opportunity to point out, and briefly comment on, any design features or fabrication processes that are innovative or are expected to result in significant cost savings. Teams may also use the overview to explain items or processes that might appear to be discrepancies within the report. The overview section is limited to a maximum of four (4) pages and is optional. This should be included as part of the Cost Documentation .pdf file.

II. Report Section 2 -Costing Sheets: The core of the report is the series of costing sheets. This section must contain the one-page summary sheet broken up into the individual subsystems. Each subsystem needs an individual sub-assembly sheet (Form A). Note that Machine Assembly Labor cost is for the labor it takes to assemble a subassembly to the frame. All fabricated parts on the sub-assemblies sheets (Form A) require a Form B. Note that the sub-system assembly time is the time it takes to assemble all the parts in that assembly together.

III. Report Section 3 -Cost Documentation: This section includes copies of receipts, invoices, price tags, catalog pages, on-line prices, or other documentation, to substantiate the costs of the parts
and materials of any item costing more than Rs. 200. Cost documentation must be at full retail Indian prices. The report is expected to be comprehensive, well documented, truthful and accurate.

C.4.3 Every team must download and use the Microsoft Excel template for cost reports those will be made available at http://saeindia.org/tifan/. This document may not be modified from its current form failing to which will attract zero (0) points for the cost report.

C.4.4 A PDF file with all of the cost documentation described above must be submitted to TIFAN organizing committee The cost report file must be named as follows: Machine#_College name_TIFAN2022__ Cost Report. For example: Machine# 001_XYZ University_TIFAN2022_CostReport.

C.4.5 Cost report hard copy: Teams must bring a hard copy of their cost report to the cost judges on site. Teams that fail to bring a hard copy to judging may receive zero (0) for their cost.

C.4.6 Penalty for late or non-submission
I. Cost reports arriving after the deadline will be penalized ten (10) points per day up to a maximum of one hundred (100) points. Failure to submit a cost report will result in zero (0) points for the cost event.

C.4.7 Cost Correction
I. The judges may increase costs and/or fabrication times if they believe that the figures submitted are below current prices for the item, source, or process involved.
II. Prices or times that are higher than the judge expects will not be corrected.
III. Mathematical errors will be penalized. Reports that are highly inaccurate, highly incomplete, or in which the costs cannot be substantiated, may be rejected and their entire cost event will be scored accordingly.
IV. Teams that are required to bring their machine to on-site for cost judging in the prescribed time slot informed during the event.

C.4.8 Cost Adjustment Form
I. The purpose of the cost adjustment form is to make additions to previously submitted report. Items may be deleted, but the total adjustment for the individual component categories must be positive (cost will not be subtracted).
II. This gives the team the chance to add items that were not previously planned. It is not an opportunity to redo the entire report.
III. For teams that are cost-audited and going to multiple races, the items found during the cost audit cannot be included in this sheet.
IV. The total amount of adjustments may not exceed 10% of the total cost of the machine previously submitted.
V. If the adjustment exceeds 10%, the additional amount will be added with a multiplier of 3 times (3x). If the adjustment exceeds 25%, the report will be considered incomplete and will not be graded.

C.4.9 Prototype Cost -85 points
VI. Prototype cost is scored on the cost, as corrected by the judges, to produce the finished farm machine brought to the competition, and will be calculated as follows:

\[
\text{Prototype cost} = \frac{(C_{\text{max}} - C_{\text{you}})}{(C_{\text{max}} - C_{\text{low}})} \times 100
\]

Where: \( C_{\text{you}} \) - Machine cost, as corrected
\( C_{\text{low}} \) - lowest machine cost, as corrected
\( C_{\text{max}} \) - highest machine cost, as corrected
C.5  Sales and Marketing presentation

C.5.1  Presentation – Objective
The objective of the Sales and Marketing Presentation is for the team is to convince the “Executives” of a hypothetical manufacturing company to purchase the team’s farm machine and put it into production at the rate of 5000 units per year.

C.5.2  For the purpose of the presentation, teams are to require to assume that the judges are to be a mixed group of corporate executives who may have experience in marketing, production, and finance as well as engineering.

C.5.3  Presentation – Format
I. One or more team members may make the presentation to the judges.
II. The presentation time limited to ten (10) minutes, followed by Q&A of Five (5) minutes.
III. Only judges are permitted to ask questions. Any team member on the presentation floor/stage may answer the questions even if that member did not speak during the presentation itself.
IV. Projection Equipment: Teams planning to use data projection are responsible for bringing, for their own data and laptops

C.5.4  Presentation scoring: The presentation event will be scored based on such categories as
I. The content of the presentation
II. The organization of the presentation
III. The effectiveness of the visual aids
IV. The speaker’s delivery, and
V. The team’s responses to the judge’s questions.
   The team’s score will be the average of the individual judge’s scores.

C.6  Pre-Field evaluation check
The objective of this evaluation to check, if the machine built by the team is field worthy when it is subjected to field evaluation criteria.

Each team will be required to demonstrate the machine running in static evaluation event itself to ensure all its system functioning and worth taking to field. The machine will be taken to demo plot to check the functioning of digging of soil and to check the depth of cut required during actual event of dynamic tests

Any machine which is not able to demonstrate this check will not be allowed for any other static and field evaluation events unless it is rectified or reworked to have basic competition machine requirements.

The static evaluation will be weighed on the basis of the performance of each team in pre-field evolution check.
D. Part D: DYNAMIC EVENTS

The dynamic events are intended to determine field worthiness and performance under certain laid down criteria for the farm machine developed by the student teams.

D.1 Test field for dynamic event

D.1.1 Overall field size

I. Each team will be provided a test field of about 150 square meters (~1500 square feet) at the event location, however this is subjected to change based upon the entries received and field available for competition.

II. Out of which about 60 square meters (~600 square feet) will be cultivated with the given crop by the organizing committee prior to the competition, however this is subjected to change based upon the entries received and field available for competition.

III. The overall dimensions of each plot will be 20m (length) X 7.5m (width). Cultivated area will be 16m X 3.75m leaving 1 m boundary all around. Below shown layout is for reference purpose only.
D.1.2 Cultivation pattern

I. The cultivation of onion will be done using Bed Furrow Bed method.
II. Each bed will be 0.75m wide separated by 0.375m wide furrow form adjacent bed.
III. The bed will extend 16m in length.
IV. No of beds will be dependent on entries received and field availability for competition.
V. Preparation of crop will be start before 120 days of final competition. And Water will be cut off before 15 days.

D.1.3 Crop Pattern

I. Onion will be planted in 5 rows on each bed at 0.15m apart. (Row to row spacing)
II. Onion will be planted 0.10 m apart in each row. (bulb to bulb spacing)
III. Approximate Size of onion will be 3 to 6.5 cm. (Diameter)
IV. Approximate weight of onion 70-80 gm per bulb.
V. The maximum length of leaves ranges from 60 to 65 cm - partially lodged from neck of onion bulb.
D.1.4 Soil Specification
There could be variety of type of soil depending upon the location of competition for that particular year theme, however team can refer below values as worst-case scenario for their designs.

I. Type of soil- Black cotton
II. Resistance of soil- 0.7 Kg/cm²

D.2 Major Machine performance Indices during Dynamic event
For the TIFFAN 2022 competition having theme of Onion Harvesting farm machine development will undergo a series of events to determine their machine performance against various indices as described below.

D.2.1 Crop (Onion) digging ability
Digging efficiency: Digging efficiency will be calculated to know how efficiently the farm machine digs the onion bulbs from the field, using below equation

\[
\eta_{dig} = \frac{\text{Total no of dug onion bulb}}{\text{Total no of dug onion sown (Dug+undug)}} \times 100
\]

D.2.2 Damage to Crop (Onion)
Damage %: This evaluation will determine how much damage is getting created to the crop while operating the farm machine, using below equation

\[
\eta_{damage} = \frac{\text{Total no of damaged onion bulb}}{\text{Total no of dug onion}} \times 100
\]

D.2.3 Crop picking efficiency
Picking efficiency: Picking efficiency of conveying unit will be calculated to know how efficiently conveying unit pick onions and will be done using below relation

\[
\eta_{pick} = \frac{\text{Total no of onion bulb picked up}}{\text{Total no of dug onion bulbs}} \times 100
\]

D.2.4 Cleaning efficiency
Cleaning efficiency of will be calculated to know how efficiently the de-toping unit cuts the onions bulbs from the leaves and be done using below relation

\[
\eta_{clean} = \frac{\text{Total no of onion bulb cut from leaves}}{\text{Total no of dug onion bulbs}} \times 100
\]

D.2.5 Machine Field Efficiency
Field efficiency is defined as the ratio of actual field capacity of the machine to the ideal or theoretical field capacity of the same machine and can be calculated as below.

Field Efficiency = \(\frac{\text{Effective field capacity, acre/hr}}{\text{Theoretical Field Capacity, acre/hr}}\) \times 100
Effective field capacity (Acre/hr.) required in the above equation to be calculated as below

\[
\text{Effective field capacity} = \frac{\text{Area Covered by machine, acre}}{\text{Total time taken (Productive + Non-Productive), hr}} \times 100
\]

Similarly the theoretical field capacity to be calculated as below,

\[
\text{Theoretical field capacity} = \frac{\text{working width(m) } \times \text{ operation speed (km/hr)}}{10}
\]

D.2.6 Machine fuel economy during field operation
I. Machine Fuel economy (Lit/hr.) during field operations will be measured as below
   1. Fill the fuel tank up to tank neck, before field operation
   2. Perform the Onion harvesting operation
   3. Measure the time taken to complete the given area (sec)
   4. Refill the tank up to tank neck, after field operation
   5. Measure while refilling the fuel, using measuring jar
   6. Express the difference as fuel consumption (Lit/hr.)

II. The another measure of fuel economy is to measure the amount of fuel consumed, for the area covered, will be measured as below

\[
\frac{\text{Amount of fuel refill required at end of operation, Ltr}}{\text{Area Covered (Width x Length), acre}}\]

D.2.7 Machine Farm Productivity
With this measure, the machine throughput in given time will be calculated as below

\[
\text{Productivity} = \frac{\text{Total Harvested Area Covered (acre)}}{\text{Total time required to cover the above area}}
\]

D.2.8 Machine handling and operator comfort
Qualitative assessment the farm machine operation on basis of following
I. Ease of handling the controls
II. Accessibility and reach required to operate the controls
III. Ergonomics aspects considered while designing the various operator controls
IV. Level of comfort to the operator
V. Noise and vibration levels while operating the machine
   Operator ear noise (OEN) levels are measured at operator ear at high idle condition using the sound level meter which are reported in dBA as shown in figure 1.
Noise levels are also measured at pass by noise (PBN) which at 2m away from center of the vehicle and 1.5 m above the ground at operator ear plane as shown in figure 2 and 3.

*Note:* Measuring instrument shown here are for illustration purpose only. TIFAN OC committee reserves the right to change the same based upon the actual availability and background as observed at site during actual event.
Figure 3: Pass by Noise measurement location – front view

Vibration levels are measured at Seat, steering and operator foot location using the Hand-held vibration meter as shown in figure 4, and 5.

Figure 4: Vibration level measurement at Seat using vibration meter
Figure 5: Vibration level measurement at foot rest location using vibration meter

Stability of the machine while operating in field.

Note:- Measuring instrument shown here are for illustration purpose only. TIFAN OC committee reserves the right to change the same based upon the actual availability and background as observed at site during actual event.
E. Part E: COMPETITION PROCEDURE AND GENERAL RULES

E.1 Disciplinary items

I. All team members identified as captains or operator and all faculty advisors MUST attend all meetings as designated. Attendance at meetings is mandatory. Failure to attend meetings can result in disqualification of members or the entire team.

II. Tie-breakers: Tie-breakers for dynamic events will be the second-best run time or score for the given tied event. If both scores for tied teams in the event are equal, then the tie remains.

III. Pre-inspection Operation Prohibited: Machines may not be started or driven prior to passing technical inspection, except as required as part of the inspection process itself.

IV. Engine governors are subject to check and resetting.

V. Refueling: Refueling of machines must be performed with (1) the engine shut-off and (2) the operator out of the machine and (3) fire extinguisher must be on hand and pointed toward the machine/fuel tank whenever being refueled.

VI. When the machine is driven anywhere except within the practice area or on event courses it must move at walking speed with a team member walking along side at a normal pace. During the performance events when the excitement is high, it is particularly important that machines move at a walking pace in the paddocks. The walking speed rule will be strictly enforced and point penalties will be assessed for violations.

VII. Under no circumstances anyone other than the operator ride on the machine.

E.2 Code of Conduct

I. Team Work Area: The team’s work area should be clearly defined and should always be kept uncluttered. When a team leaves their area, it must be left clean.

II. All teams’ members should be wearing PPE (such as eye protection, ear plug, safety shoes) in the paddock when performing any activity involving fuel, grinding welding or cutting.

III. All the TIFAN participants can be proud of the excellent sportsmanship and co-operation among all teams.

IV. Good conduct and compliance with the rules and the official instructions are expectations and requirements for every team member.

V. An incident of unsportsmanlike conduct, the organizing committee is authorized to impose an appropriate penalty.

VI. Unsportsmanlike conduct can include arguments with officials, disobedience of official instructions and the use of abusive or threatening language to any official or other participant. Depending on the seriousness of the infraction the penalty for such actions can range from a deduction of up to fifty percent (50%) of the team points to expulsion of the entire team. Penalties of this type will only be imposed after a complete review of the incident by the organizing committee.

VII. Alcohol and Illegal Material

Alcoholic beverages, firearms, weapons of any type and illegal materials are prohibited at TIFAN competition site during the competition. The penalty for violation of this rule is the immediate expulsion of the entire team, not just the individual(s) involved. This rule applies to team members, advisors and any individuals working with the team on-site.

VIII. Smoking is prohibited in all competition areas.
IX. Parties: Disruptive parties either on or off-site must be prevented by the faculty advisor or team captain.

X. Trash Clean-up: Clean-up of trash and debris is the responsibility of the teams. Please make an effort to keep your paddock area clean and uncluttered. At the end of the day, each team must clean their work area.

XI. Site Condition: Please help the organizing committee to keep the site clean. The sites used for TIFAN competition may be private property and should be treated as such. Competitors are reminded that they are guests of the owners. All trash should be placed in the receptacles provided. Failure to clean the premises will result in an unsportsmanlike conduct penalty.

XII. The use of motorcycles, quads, bicycles, scooters, skateboards, rollerblades or similar person-carrying or motor driven devices by team members and spectators in any part of the competition area, including the paddocks is prohibited.

XIII. Spectator Rule
   i. The Organizing Authority typically do not have a direct line of communication with spectators other than on-the-spot at the competition; thus, the competitors, faculty and volunteers are expected to help inform the spectators of the safety rules and help restrict spectators to the spectator areas.
   ii. Alcoholic Beverages: Spectators may not drink or possess alcoholic beverages at any competition location.
   iii. Access Restrictions: Spectators must keep a specified distance back decided by the Organizing Authority, from any area where the machines are operating under power. Motor machine competitions are potentially dangerous and safety rules will be strictly enforced.
   iv. Children: A competition site is not a safe place for children and unsupervised young people. Spectators who fail to strictly control their children will be asked to leave the site.
   v. Removal of Spectators: The event officials and Organizing Authority have the absolute right to restrict spectator access to any parts of the site and to eject anyone who violates safety rules or ignores the instructions of officials.
   vi. Unsafe Practices and Conduct: All participants are required to exercise safe practices and avoid unsafe activities at all times during the competition. The event Organizing Authority has the discretionary authority to impose a just penalty for any conduct.

XIV. Safety: Team Responsibility
   i. Safety is the primary consideration in the design of TIFAN competition machines and conduct of event during the competitions
   ii. Teams need to include safety considerations in all parts of their program.
   iii. At all performance events, it is the responsibility of the team to ensure both the machine and operator meet and follow all the requirements and restrictions of the rules.

E.3 References
   I. SAE India BAJA 2016 Rule book
   II. SAE India SUPRA 2020 Rule book
**D. PART D: ANNEXURE**

- Annexure-1: Indemnity Format.
  - To be shared in due course of time
- Annexure-2: Octroi Letter.
  - To be shared in due course of time
Amendments

1. Clause A.3.2
   Additional clauses from SN vi to xi for Theme expansion
2. Clause A.4.3
   Detailing of the new format of competition for TIFAN2022
3. Clause A.4.9
   Extension of the current clause for machine use
4. Clause A.5.1
   Change of email ID
5. Clause A.5.8
   Detailing of the team composition for TIFAN 2022 and extension of current clause
6. Clause A.8.4
   Detailing of the Registration Dates
7. Clause A.8.5
   Detailing of the Registration Fees
8. Clause B.1
   Modification of clause pertaining to description in Qualifying Round
   Addition of sub-clause 5 & 6
9. Clause B.3.2
   Modification of clause a pertaining to engine usage
   Modification and addition of clauses b, c, d regarding the engine option in case the TIFAN OC decides to open the options for teams considering the situation
10. Clause B.3.10
    Modification of clause a pertaining to purchase responsibility rims and tires
11. Clause B.3.15
    Addition of clause vi pertaining to machine identification and coloring scheme, logo, etc.
    Modification of the clause related to judging criteria based upon format and situation